



Office de la Propriété  
Intellectuelle  
du Canada

Un organisme  
d'Industrie Canada

Canadian  
Intellectual Property  
Office

An agency of  
Industry Canada

CA 2417897 A1 2003/01/30

(21) **2 417 897**

(12) **DEMANDE DE BREVET CANADIEN  
CANADIAN PATENT APPLICATION**

(13) **A1**

(86) Date de dépôt PCT/PCT Filing Date: 2001/08/18	(51) Cl.Int. <sup>7</sup> /Int.Cl. <sup>7</sup> C07D 239/94, A61K 31/517, A61P 35/00, C07D 413/14, C07D 413/12, C07D 405/12
(87) Date publication PCT/PCT Publication Date: 2003/01/30	(71) Demandeur/Applicant: BOEHRINGER INGELHEIM PHARMA KG, DE
(85) Entrée phase nationale/National Entry: 2003/01/30	(72) Inventeurs/Inventors: HIMMELSBACH, FRANK, DE; LANGKOPF, ELKE, DE; JUNG, BIRGIT, DE; BLECH, STEFAN, DE; SOLCA, FLAVIO, AT
(86) N° demande PCT/PCT Application No.: EP 2001/009532	(74) Agent: FETHERSTONHAUGH & CO.
(87) N° publication PCT/PCT Publication No.: 2002/018351	
(30) Priorité/Priority: 2000/08/26 (100 42 058.3) DE	

(54) Titre : HETEROCYCLES BICYCLIQUES, COMPOSITIONS PHARMACEUTIQUES COMPRENANT CES COMPOSES, LEUR UTILISATION ET PROCEDES PERMETTANT DE LES PRODUIRE

(54) Title: BICYCLIC HETEROCYCLES, PHARMACEUTICAL COMPOSITIONS CONTAINING THESE COMPOUNDS, THEIR USE AND PROCESSES FOR PREPARING THEM

(57) Abrégé/Abstract:

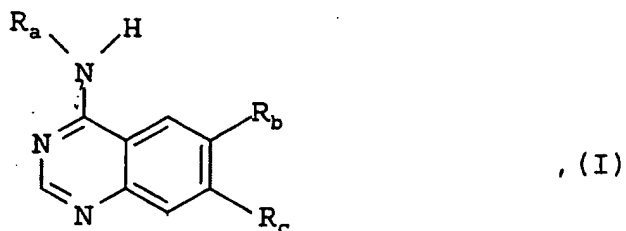
The invention relates to bicyclic heterocycles of general formula (I), in which R<sub>a</sub> to R<sub>c</sub> are defined as referred to in Claims Nos. 1 to 7, to their tautomers, their stereoisomers, and to their salts, particularly their physiologically compatible salts with inorganic or organic acids or bases, which have valuable pharmacological properties, in particular, an inhibitive effect on the signal transduction imparted by tyrosine kinases. The invention also relates to the use of said bicyclic heterocycles for treating diseases, especially tumor diseases, disorders of the lung and of the respiratory tract, and to the production thereof.



Abstract

5

The present invention relates to bicyclic heterocycles of general formula



10 wherein

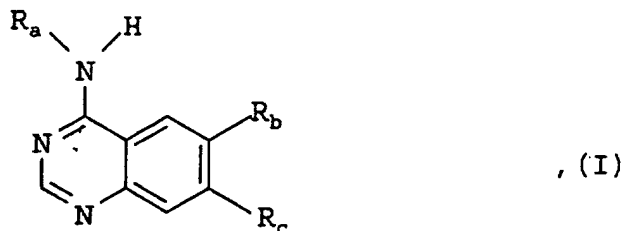
R<sub>a</sub> to R<sub>c</sub> are defined as in claims 1 to 7, the tautomers, stereoisomers and salts thereof, particularly the physiologically acceptable salts thereof with inorganic or organic acids or bases which have valuable pharmacological properties, in particular an inhibitory effect on signal transduction mediated by tyrosine kinases, their use in the treatment of diseases, especially tumoral diseases and diseases of the lungs and airways, and the preparation thereof.

73890fft2.204

Bicyclic heterocycles, pharmaceutical compositions containing these compounds, their use and processes for preparing them

5

The present invention relates to bicyclic heterocycles of general formula



10

the tautomers, the stereoisomers and the salts thereof, particularly the physiologically acceptable salts thereof with inorganic or organic acids or bases which have valuable pharmacological properties, particularly an inhibitory effect on signal transduction mediated by tyrosine kinases, the use thereof for treating diseases, particularly tumoral diseases, diseases of the lungs and respiratory tract, and the preparation thereof.

20

In the above general formula I

R<sub>a</sub> denotes a benzyl or 1-phenylethyl group or a phenyl group substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

25

R<sub>1</sub> denotes a hydrogen, fluorine, chlorine or bromine atom, a methyl, trifluoromethyl, cyano or ethynyl group and R<sub>2</sub> denotes a hydrogen or fluorine atom,

one of the groups R<sub>b</sub> or R<sub>c</sub> denotes an R<sub>3</sub>-(CH<sub>2</sub>)<sub>m</sub>-O group and the other group R<sub>b</sub> or R<sub>c</sub> denotes a methoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy, cyclopentylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group, where

35

$R_3$  denotes an N-(2-oxo-tetrahydrofuran-4-yl)-methylamino or N-(2-oxo-tetrahydrofuran-4-yl)-ethylamino group,

5 an  $R_4$ -O-CO-CH<sub>2</sub>-N-CH<sub>2</sub>CH<sub>2</sub>-OH group substituted at the methylene groups by one or two methyl or ethyl groups, wherein

$R_4$  represents a hydrogen atom or a C<sub>1-4</sub>-alkyl group,

10

or a 2-oxo-morpholin-4-yl group substituted by one or two methyl or ethyl groups and

m denotes the number 2, 3 or 4,

15

with the proviso that the compounds

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-(2-{N-(2-hydroxy-2-methyl-prop-1-yl)-N-[(ethoxycarbonyl)-  
20 methyl]-amino}-ethoxy)-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

25 4-[(3-bromo-phenyl)amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline and

4-[(3-bromo-phenyl)amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline

30

are excluded,

the tautomers, the stereoisomers and the salts thereof.

35 Preferred compounds of the above general formula I are those wherein

$R_a$  denotes a benzyl or 1-phenylethyl group or a phenyl group substituted by the groups  $R_1$  and  $R_2$ , where

5  $R_1$  denotes a hydrogen, fluorine, chlorine or bromine atom,  
a methyl, trifluoromethyl, cyano or ethynyl group and  
 $R_2$  denotes a hydrogen or fluorine atom,

10 one of the groups  $R_b$  or  $R_c$  denotes a  $R_3-(CH_2)_m-O$  group and the  
other group  $R_b$  or  $R_c$  denotes a methoxy, cyclobutyloxy,  
cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy,  
cyclopentylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-  
3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or  
tetrahydropyranylmethoxy group, where

15  $R_3$  denotes an N-(2-oxo-tetrahydrofuran-4-yl)-methylamino or  
N-(2-oxo-tetrahydrofuran-4-yl)-ethylamino group,

20 an  $R_4-O-CO-CH_2-N-CH_2CH_2-OH$  group substituted at the  
methylene groups by one or two methyl or ethyl groups  
wherein

$R_4$  represents a hydrogen atom or a  $C_{1-4}$ -alkyl group,  
25 or a 2-oxo-morpholin-4-yl group substituted by one or two  
methyl or ethyl groups and

m represents the number 2, 3 or 4,

30 with the proviso that the compounds

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-(2-{N-(2-hydroxy-2-methyl-prop-1-yl)-N-[(ethoxycarbonyl)-  
methyl]-amino}-ethoxy)-quinazoline,

35 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

4-[(3-bromo-phenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

4-[(3-bromo-phenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

4-[(3-bromo-phenyl) amino]-6-(2-{N-(2-hydroxy-2-methyl-prop-1-yl)-N-[(ethoxycarbonyl)methyl]-amino}-ethoxy)-7-methoxy-quinazoline,

10

4-[(3-bromo-phenyl) amino]-6-[2-(3-methyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

4-[(3-bromo-phenyl) amino]-6-[2-(5,5-dimethyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

15

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclobutyloxy-quinazoline,

20

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline,

25

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopropylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentylmethoxy-quinazoline,

30

4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentyloxy-quinazoline,

35

4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydro-  
furan-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentylmethoxy-  
quinazoline,

5

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-  
10 morpholin-4-yl)-propyloxy]-7-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-propyloxy]-7-cyclopentylmethoxy-quinazoline,

15 (R)-4-[(1-phenyl-ethyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpho-  
lin-4-yl)-propyloxy]-7-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-6-methoxy-quinazoline,

20

4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-6-cyclobutylmethoxy-quinazoline,

25

4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-6-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-6-cyclopropylmethoxy-quinazoline,

30

4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-6-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-{2-[N-(2-oxo-tetrahydro-  
furan-4-yl)-N-methyl-amino]-ethoxy}-6-methoxy-quinazoline,

35

4-[(3-chloro-4-fluorophenyl)amino]-7-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentyloxy-quinazoline,

5 4-[(3-chloro-4-fluorophenyl)amino]-7-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentylmethoxy-quinazoline,

10 4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline,

15 4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentylmethoxy-quinazoline  
and

20 (R)-4-[(1-phenyl-ethyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline

are excluded,

particularly those wherein

25

R<sub>a</sub> represents a 1-phenylethyl group or a phenyl group substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

30 R<sub>1</sub> represents a fluorine, chlorine or bromine atom, a methyl or ethynyl group and

R<sub>2</sub> denotes a hydrogen or fluorine atom,

one of the groups R<sub>b</sub> or R<sub>c</sub> represents a R<sub>3</sub>-(CH<sub>2</sub>)<sub>n</sub>-O group and the other group R<sub>b</sub> or R<sub>c</sub> represents a methoxy, cyclobutyloxy,  
35 cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy, cyclopentylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-



3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group, where

5         $R_3$  represents an N-(2-oxo-tetrahydrofuran-4-yl)-methylamino group,

an  $R_4$ -O-CO-CH<sub>2</sub>-N-CH<sub>2</sub>CH<sub>2</sub>-OH group substituted at the methylene groups by one or two methyl groups, wherein

10         $R_4$  represents a C<sub>1-4</sub>-alkyl group,

or a 2-oxo-morpholin-4-yl group substituted by one or two methyl groups and

15        m represents the number 2, 3 or 4,

with the proviso that the compounds

20        4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-(2-{N-(2-hydroxy-2-methyl-prop-1-yl)-N-[(ethoxycarbonyl)methyl]-amino}-ethoxy)-quinazoline,

25        4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

4-[(3-bromo-phenyl)amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

30        4-[(3-bromo-phenyl)amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

35        4-[(3-bromo-phenyl)amino]-6-(2-{N-(2-hydroxy-2-methyl-prop-1-yl)-N-[(ethoxycarbonyl)methyl]-amino}-ethoxy)-7-methoxy-quinazoline,

4-[(3-bromo-phenyl) amino]-6-[2-(3-methyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

5 4-[(3-bromo-phenyl) amino]-6-[2-(5,5-dimethyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

10 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclobutyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline,

15

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopropylmethoxy-quinazoline,

20 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

25 4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentyloxy-quinazoline,

30 4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

35

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentylmethoxy-quinazoline,

5 (R)-4-[(1-phenyl-ethyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-methoxy-quinazoline,

10

4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclobutyloxy-quinazoline,

15 4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopropylmethoxy-quinazoline,

20 4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-methoxy-quinazoline,

25

4-[(3-chloro-4-fluorophenyl) amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentyloxy-quinazoline,

30 4-[(3-chloro-4-fluorophenyl) amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentylmethoxy-quinazoline,

35 4-[(3-chloro-4-fluorophenyl) amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentylmethoxy-quinazoline  
5 and

(R)-4-[(1-phenyl-ethyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline

10

are excluded,

the tautomers, the stereoisomers and the salts thereof.

15

Particularly preferred compounds of general formula I are those wherein

R<sub>a</sub> represents a 1-phenylethyl group or a phenyl group substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

20

R<sub>1</sub> denotes a fluorine, chlorine or bromine atom and

R<sub>2</sub> denotes a hydrogen or fluorine atom,

25

one of the groups R<sub>b</sub> or R<sub>c</sub> denotes a R<sub>3</sub>-(CH<sub>2</sub>)<sub>m</sub>-O group and the other group R<sub>b</sub> or R<sub>c</sub> denotes a methoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy, cyclopentylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group, where

30

R<sub>3</sub> denotes an N-(2-oxo-tetrahydrofuran-4-yl)-methylamino group or a 2-oxo-morpholin-4-yl group substituted by one or two methyl groups and

35

m represents the number 2, 3 or 4,

with the proviso that the compounds

4-[(3-chloro-4-fluorophenyl) amino]-6-cyclopentyloxy-  
7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

5 4-[(3-bromo-phenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-  
4-yl)-ethoxy]-7-methoxy-quinazoline,

4-[(3-bromo-phenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-  
4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

10

4-[(3-bromo-phenyl) amino]-6-[2-(3-methyl-2-oxo-morpholin-4-yl)-  
ethoxy]-7-methoxy-quinazoline,

15

4-[(3-bromo-phenyl) amino]-6-[2-(5,5-dimethyl-2-oxo-morpholin-  
4-yl)ethoxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

20

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-7-cyclobutyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline,

25

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-7-cyclopropylmethoxy-quinazoline,

30

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-7-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydro-  
furan-4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

35

4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydro-  
furan-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentyloxy-  
quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] -6 - {2 - [N - (2-oxo-tetrahydrofuran-4-yl) -N-methyl-amino] -ethoxy} -7-cyclopentylmethoxy-quinazoline,

5

4 - [(3-chloro-4-fluorophenyl) amino] -6 - [3 - (6,6-dimethyl-2-oxo-morpholin-4-yl) -propyloxy] -7-methoxy-quinazoline,

10

4 - [(3-chloro-4-fluorophenyl) amino] -6 - [3 - (6,6-dimethyl-2-oxo-morpholin-4-yl) -propyloxy] -7-cyclopentyloxy-quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] -6 - [3 - (6,6-dimethyl-2-oxo-morpholin-4-yl) -propyloxy] -7-cyclopentylmethoxy-quinazoline,

15

(R) -4 - [(1-phenyl-ethyl) amino] -6 - [3 - (6,6-dimethyl-2-oxo-morpholin-4-yl) -propyloxy] -7-cyclopentyloxy-quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] -7 - [2 - (6,6-dimethyl-2-oxo-morpholin-4-yl) -ethoxy] -6-methoxy-quinazoline,

20

4 - [(3-chloro-4-fluorophenyl) amino] -7 - [2 - (6,6-dimethyl-2-oxo-morpholin-4-yl) -ethoxy] -6-cyclobutyloxy-quinazoline,

25

4 - [(3-chloro-4-fluorophenyl) amino] -7 - [2 - (6,6-dimethyl-2-oxo-morpholin-4-yl) -ethoxy] -6-cyclopentyloxy-quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] -7 - [2 - (6,6-dimethyl-2-oxo-morpholin-4-yl) -ethoxy] -6-cyclopropylmethoxy-quinazoline,

30

4 - [(3-chloro-4-fluorophenyl) amino] -7 - [2 - (6,6-dimethyl-2-oxo-morpholin-4-yl) -ethoxy] -6-cyclopentylmethoxy-quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] -7 - {2 - [N - (2-oxo-tetrahydrofuran-4-yl) -N-methyl-amino] -ethoxy} -6-methoxy-quinazoline,

35

4-[(3-chloro-4-fluorophenyl)amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentyloxy-quinazoline,

5 4-[(3-chloro-4-fluorophenyl)amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentylmethoxy-quinazoline,

10 4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline,

15 4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentylmethoxy-quinazoline  
and

20 (R)-4-[(1-phenyl-ethyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline

are excluded,

the tautomers, the stereoisomers and the salts thereof.

25

Most particularly preferred compounds of general formula I are those wherein

30  $R_a$  denotes a 1-phenylethyl, 3-bromophenyl or 3-chloro-4-fluorophenyl group,

$R_b$  denotes a  $R_3-(CH_2)_m-O$  group, wherein

35  $R_3$  denotes a 2-oxo-morpholin-4-yl group substituted by one or two methyl groups and  
 $m$  denotes the number 2 or 3,

and R<sub>c</sub> denotes a methoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, tetrahydrofuran-3-yloxy or tetrahydrofuranylmethoxy group, with the proviso that the compounds

5

4-[(3-bromo-phenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

10

4-[(3-bromo-phenyl) amino]-6-[2-(3-methyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

4-[(3-bromo-phenyl) amino]-6-[2-(5,5-dimethyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

15

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclobutyloxy-quinazoline,

20

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopropylmethoxy-quinazoline,

25

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline,

30

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline and

(R)-4-[(1-phenyl-ethyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline

35

are excluded,



the tautomers, the stereoisomers and the salts thereof.

Most particularly preferred compounds of general formula I are also those wherein

5

$R_a$  denotes a 3-chloro-4-fluorophenyl group,

10

$R_b$  denotes a cyclopentyloxy, cyclopropylmethoxy, cyclopentylmethoxy, tetrahydrofuran-3-yloxy or tetrahydrofuranylmethoxy group and

$R_c$  denotes a  $R_3-(CH_2)_m-O$  group, wherein

15

$R_3$  denotes a 2-oxo-morpholin-4-yl group substituted by one or two methyl groups and

$m$  denotes the number 2,

with the proviso that the compounds

20

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

25

4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopropylmethoxy-quinazoline and

30

4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopentylmethoxy-quinazoline,

are excluded,

35

the tautomers, the stereoisomers and the salts thereof.

The following are mentioned by way of example as most particularly preferred compounds:

- 5 (1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-quinazoline,
- (2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-quinazoline,
- 10 (3) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-quinazoline,
- (4) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclobutyloxy-15 6-[3-(2,2-dimethyl-6-oxo-morpholin-4-yl)-propyloxy]-quinazoline,
- (5) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-6-[3-(2,2-dimethyl-6-oxo-morpholin-4-yl)-propyloxy]-20 quinazoline,
- (6) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-25 quinazoline,
- (7) 4-[(3-bromo-phenyl)amino]-6-[2-((S)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,
- (8) 4-[(3-bromo-phenyl)amino]-6-[2-((R)-6-methyl-2-oxo-30 morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,
- (9) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((R)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,
- 35 (10) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-((R)-6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

(11) 4-[(R)-(1-phenyl-ethyl)amino]-6-[3-((S)-6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

5 (12) 4-[(R)-(1-phenyl-ethyl)amino]-6-[2-((S)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline and

(13) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((S)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

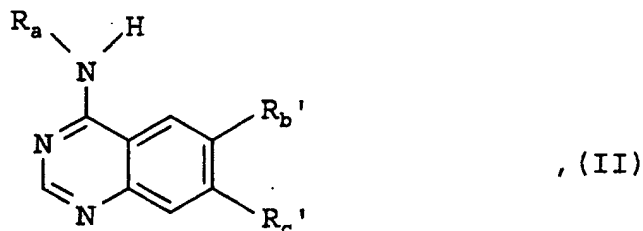
10

the tautomers, the stereoisomers and the salts thereof.

The compounds of general formula I may be prepared by the following methods, for example:

15

a) reacting a compound of general formula



20 wherein

R<sub>a</sub> is as hereinbefore defined,

one of the groups R<sub>b</sub>' or R<sub>c</sub>' represents a methoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy or cyclopentylmethoxy group and

25 the other group R<sub>b</sub>' or R<sub>c</sub>' represents a Z<sub>1</sub>-(CH<sub>2</sub>)<sub>m</sub>-O group, wherein

m is as hereinbefore defined and

Z<sub>1</sub> denotes a leaving group such as a halogen atom or a sulphonyloxy group such as a chlorine or bromine atom, a  
30 methanesulphonyloxy or p-toluenesulphonyloxy group,

with a compound of general formula

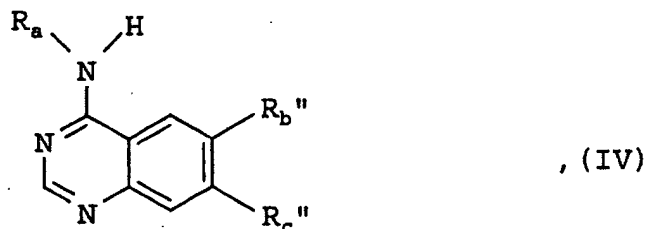


5 wherein

$\text{R}_3$  is as hereinbefore defined.

The reaction is optionally carried out in a solvent or mixture of solvents such as methylene chloride, acetonitrile,  
 10 dimethylformamide, dimethylsulphoxide, sulpholane, benzene, toluene, chlorobenzene, tetrahydrofuran, benzene/tetrahydrofuran or dioxan, conveniently in the presence of a tertiary organic base such as triethylamine or N-ethyl-diisopropylamine, whilst these organic bases may  
 15 simultaneously also act as solvent, or in the presence of an inorganic base such as sodium carbonate or potassium carbonate, expediently at temperatures between  $-20$  and  $200^\circ\text{C}$ , preferably at temperatures between  $0$  and  $150^\circ\text{C}$ .

20 b) cyclising a compound of general formula



optionally formed in the reaction mixture  
 wherein

25  $\text{R}_a$  is as hereinbefore defined,

one of the groups  $\text{R}_b''$  or  $\text{R}_c''$  represents a methoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy or cyclopentylmethoxy group and the other group  $\text{R}_b''$  or  $\text{R}_c''$  represents a  $\text{R}_3' - (\text{CH}_2)_m - \text{O}$  group,

30 wherein

$m$  is as hereinbefore defined and

$R_3'$  denotes a  $R_4$ -O-CO-CH<sub>2</sub>-N-CH<sub>2</sub>CH<sub>2</sub>-OH group substituted at the methylene groups by one or two methyl or ethyl groups, wherein

5             $R_4$  represents a hydrogen atom or a C<sub>1-4</sub>-alkyl group.

The reaction is optionally carried out in a solvent or mixture of solvents such as methylene chloride, acetonitrile, dimethylformamide, dimethyl sulphoxide, sulpholane, benzene,  
10 toluene, chlorobenzene, tetrahydrofuran, benzene/tetrahydrofuran or dioxan, expediently in the presence of an anhydrous acid such as trifluoroacetic acid, methanesulphonic acid or sulphuric acid or in the presence of a dehydrating agent, e.g. in the presence of isobutyl  
15 chloroformate, thionyl chloride, trimethylchlorosilane, phosphorus trichloride, phosphorus pentoxide, N,N'-dicyclohexylcarbodiimide, N,N'-dicyclohexylcarbodiimide/N-hydroxysuccinimide or 1-hydroxy-benzotriazole, N,N'-carbonyldiimidazole or triphenylphosphine/carbon  
20 tetrachloride, at temperatures between -20 and 200°C, but preferably at temperatures between -10 and 160°C.

In the reactions described hereinbefore, any reactive groups present such as hydroxy, carboxy or imino groups may be  
25 protected during the reaction by conventional protecting groups which are cleaved again after the reaction.

For example, a protecting group for a hydroxy group may be a trimethylsilyl, acetyl, benzoyl, methyl, ethyl, tert.butyl,  
30 trityl, benzyl or tetrahydropyranyl group,

protecting groups for a carboxy group may be a trimethylsilyl, methyl, ethyl, tert.butyl, benzyl or tetrahydropyranyl group, and

35 protecting groups for an imino group may be a formyl, acetyl, trifluoroacetyl, ethoxycarbonyl, tert.butoxycarbonyl,

benzyloxycarbonyl, benzyl, methoxybenzyl or 2,4-dimethoxybenzyl group.

Any protecting group used is optionally subsequently cleaved  
5 for example by hydrolysis in an aqueous solvent, e.g. in water, isopropanol/water, acetic acid/water, tetrahydrofuran/water or dioxan/water, in the presence of an acid such as trifluoroacetic acid, hydrochloric acid or sulphuric acid or in the presence of an alkali metal base such as sodium hydroxide  
10 or potassium hydroxide or aprotically, e.g. in the presence of iodotrimethylsilane, at temperatures between 0 and 120°C, preferably at temperatures between 10 and 100°C.

However, a benzyl, methoxybenzyl or benzyloxycarbonyl group is  
15 cleaved, for example hydrogenolytically, e.g. with hydrogen in the presence of a catalyst such as palladium/charcoal in a suitable solvent such as methanol, ethanol, ethyl acetate or glacial acetic acid, optionally with the addition of an acid such as hydrochloric acid at temperatures between 0 and 100°C,  
20 but preferably at ambient temperatures between 20 and 60°C, and at a hydrogen pressure of 1 to 7 bar, but preferably 3 to 5 bar. A 2,4-dimethoxybenzyl group, however, is preferably cleaved in trifluoroacetic acid in the presence of anisole.

25 A tert.butyl or tert.butyloxycarbonyl group is preferably cleaved by treating with an acid such as trifluoroacetic acid or hydrochloric acid or by treating with iodotrimethylsilane optionally using a solvent such as methylene chloride, dioxan, methanol or diethyl ether.

30

A trifluoroacetyl group is preferably cleaved by treating with an acid such as hydrochloric acid, optionally in the presence of a solvent such as acetic acid at temperatures between 50 and 120°C or by treating with sodium hydroxide solution, optionally  
35 in the presence of a solvent such as tetrahydrofuran at temperatures between 0 and 50°C.

Moreover, the compounds of general formula I obtained may be resolved into their enantiomers and/or diastereomers, as mentioned hereinbefore. Thus, for example, cis/trans mixtures may be resolved into their cis and trans isomers, and compounds  
5 with at least one optically active carbon atom may be separated into their enantiomers.

Thus, for example, the cis/trans mixtures may be resolved by chromatography into the cis and trans isomers thereof, the  
10 compounds of general formula I obtained which occur as racemates may be separated by methods known *per se* (cf. Allinger N. L. and Eliel E. L. in "Topics in Stereochemistry", Vol. 6, Wiley Interscience, 1971) into their optical antipodes and compounds of general formula I with at least 2 asymmetric  
15 carbon atoms may be resolved into their diastereomers on the basis of their physical-chemical differences using methods known *per se*, e.g. by chromatography and/or fractional crystallisation, and, if these compounds are obtained in racemic form, they may subsequently be resolved into the  
20 enantiomers as mentioned above.

The enantiomers are preferably separated by column separation on chiral phases or by recrystallisation from an optically active solvent or by reacting with an optically active  
25 substance which forms salts or derivatives such as e.g. esters or amides with the racemic compound, particularly acids and the activated derivatives or alcohols thereof, and separating the diastereomeric mixture of salts or derivatives thus obtained, e.g. on the basis of their differences in solubility, whilst  
30 the free antipodes may be released from the pure diastereomeric salts or derivatives by the action of suitable agents. Optically active acids in common use are e.g. the D- and L-forms of tartaric acid or dibenzoyltartaric acid, di-o-tolyltartaric acid, malic acid, mandelic acid,  
35 camphorsulphonic acid, glutamic acid, aspartic acid or quinic acid. An optically active alcohol may be for example (+) or

(-)-menthol and an optically active acyl group in amides, for example, may be a (+)-or (-)-menthyloxycarbonyl.

Furthermore, the compounds of formula I may be converted into the salts thereof, particularly for pharmaceutical use into the physiologically acceptable salts with inorganic or organic acids. Acids which may be used for this purpose include for example hydrochloric acid, hydrobromic acid, sulphuric acid, methanesulphonic acid, phosphoric acid, fumaric acid, succinic acid, lactic acid, citric acid, tartaric acid or maleic acid.

In addition, if the new compounds of formula I thus obtained contain a carboxy, hydroxyphosphoryl, sulpho or 5-tetrazolyl group, they may, if desired, subsequently be converted into the salts thereof with inorganic or organic bases, particularly, for pharmaceutical use, into the physiologically acceptable salts thereof. Suitable bases for this purpose include, for example, sodium hydroxide, potassium hydroxide, arginine, cyclohexylamine, ethanolamine, diethanolamine and triethanolamine.

The compounds of general formulae II to IV used as starting materials are known from the literature in some cases or may be obtained by methods known from the literature (cf. Examples I to XIV).

As already mentioned hereinbefore, the compounds of general formula I according to the invention and the physiologically acceptable salts thereof have valuable pharmacological properties, particularly an inhibiting effect on signal transduction mediated by the Epidermal Growth Factor receptor (EGF-R), whilst this may be achieved for example by inhibiting ligand bonding, receptor dimerisation or tyrosine kinase itself. It is also possible that the transmission of signals to components located further down is blocked.



The biological properties of the new compounds were investigated as follows:

5 The inhibition of the EGF-R-mediated signal transmission can be demonstrated e.g. with cells which express human EGF-R and whose survival and proliferation depend on stimulation by EGF or TGF- $\alpha$ . A cell line of murine origin dependent on interleukin-3-(IL-3) which was genetically modified to express functional human EGF-R was used here. The proliferation of  
10 these cells known as F/L-HERc can therefore be stimulated either by murine IL-3 or by EGF (cf. von Rüden, T. et al. in EMBO J. 7, 2749-2756 (1988) and Pierce, J. H. et al. in Science 239, 628-631 (1988)).

15 The starting material used for the F/L-HERc cells was the cell line FDC-P<sub>1</sub>, the production of which has been described by Dexter, T. M. et al. in J. Exp. Med. 152, 1036-1047 (1980). Alternatively, however, other growth-factor-dependent cells may also be used (cf. for example Pierce, J. H. et al. in  
20 Science 239, 628-631 (1988), Shibuya, H. et al. in Cell 70, 57-67 (1992) and Alexander, W. S. et al. in EMBO J. 10, 3683-3691 (1991)). For expressing the human EGF-R cDNA (cf. Ullrich, A. et al. in Nature 309, 418-425 (1984)) recombinant retroviruses were used as described by von Rüden, T. et al.,  
25 EMBO J. 7, 2749-2756 (1988), except that the retroviral vector LXSN (cf. Miller, A. D. et al. in BioTechniques 7, 980-990 (1989)) was used for the expression of the EGF-R cDNA and the line GP+E86 (cf. Markowitz, D. et al. in J. Virol. 62, 1120-1124 (1988)) was used as the packaging cell.

30

The test was performed as follows:

F/L-HERc cells were cultivated in RPMI/1640 medium (BioWhittaker), supplemented with 10 % foetal calf serum (FCS, Boehringer Mannheim), 2 mM glutamine (BioWhittaker), standard  
35 antibiotics and 20 ng/ml of human EGF (Promega), at 37°C and 5% CO<sub>2</sub>. In order to investigate the inhibitory activity of the

compounds according to the invention,  $1.5 \times 10^4$  cells per well were cultivated in triplicate in 96-well dishes in the above medium (200  $\mu$ l), the cell proliferation being stimulated with either EGF (20 ng/ml) or murine IL-3. The IL-3 used was  
5 obtained from culture supernatants of the cell line X63/0 mIL-3 (cf. Karasuyama, H. et al. in Eur. J. Immunol. 18, 97-104 (1988)). The compounds according to the invention were dissolved in 100% dimethylsulphoxide (DMSO) and added to the cultures in various dilutions, the maximum DMSO concentration  
10 being 1%. The cultures were incubated for 48 hours at 37°C.

In order to determine the inhibitory activity of the compounds according to the invention the relative cell number was measured in O.D. units using the Cell Titer 96<sup>TM</sup> Aqueous Non-  
15 Radioactive Cell Proliferation Assay (Promega). The relative cell number was calculated as a percentage of the control (F/LHERc cells without inhibitor) and the concentration of active substance which inhibits the proliferation of the cells by 50% (IC<sub>50</sub>) was derived therefrom. The following results  
20 were obtained:

Compound (Example No.)	Inhibition of EGF-dependent proliferation IC <sub>50</sub> [nM]
1	59
1 (1)	29
1 (2)	29
2 (1)	36

The compounds of general formula I according to the invention thus inhibit signal transduction by tyrosine kinases, as  
25 demonstrated by the example of the human EGF receptor, and are therefore useful for treating pathophysiological processes caused by hyperfunction of tyrosine kinases. These are e.g. benign or malignant tumours, particularly tumours of epithelial and neuroepithelial origin, metastasis and the

abnormal proliferation of vascular endothelial cells (neoangiogenesis).

5 The compounds according to the invention are also useful for preventing and treating diseases of the airways and lungs which are accompanied by increased or altered production of mucus caused by stimulation by tyrosine kinases, e.g. in inflammatory diseases of the airways such as chronic bronchitis, chronic obstructive bronchitis, asthma, 10 bronchiectasis, allergic or non-allergic rhinitis or sinusitis, cystic fibrosis,  $\alpha$ 1-antitrypsin deficiency, or coughs, pulmonary emphysema, pulmonary fibrosis and hyperreactive airways.

15 The compounds are also suitable for treating diseases of the gastrointestinal tract and bile duct and gall bladder which are associated with disrupted activity of the tyrosine kinases, such as may be found e.g. in chronic inflammatory changes such as cholecystitis, Crohn's disease, ulcerative 20 colitis, and ulcers in the gastrointestinal tract or such as may occur in diseases of the gastrointestinal tract which are associated with increased secretions, such as Ménétrier's disease, secreting adenomas and protein loss syndrome, and

25 also for treating nasal polyps and polyps of the gastrointestinal tract of various origins such as villous or adenomatous polyps of the large intestine, but also polyps in familial polyposis coli, in intestinal polyps in Gardner's syndrome, in polyps throughout the entire gastro-intestinal 30 tract in Peutz-Jeghers Syndrome, in inflammatory pseudopolyps, in juvenile polyps, in colitis cystica profunda and in pneumatosis cystoides intestinales.

35 In addition, the compounds of general formula I and the physiologically acceptable salts thereof may be used to treat kidney diseases, particularly in cystic changes as in cystic kidneys, for treating renal cysts which may be idiopathic in

origin or occur in syndromes such as tubercular sclerosis, in von Hippel-Lindau syndrome, in nephrophthisis and spongy kidney and other diseases caused by abnormal function of tyrosine kinases, such as e.g. epidermal hyperproliferation (psoriasis), inflammatory processes, diseases of the immune system, hyperproliferation of haematopoietic cells, etc.

By reason of their biological properties the compounds according to the invention may be used on their own or in conjunction with other pharmacologically active compounds, for example in tumour therapy, in monotherapy or in conjunction with other anti-tumour therapeutic agents, for example in combination with topoisomerase inhibitors (e.g. etoposide), mitosis inhibitors (e.g. vinblastine), compounds which interact with nucleic acids (e.g. cis-platin, cyclophosphamide, adriamycin), hormone antagonists (e.g. tamoxifen), inhibitors of metabolic processes (e.g. 5-FU etc.), cytokines (e.g. interferons), antibodies, etc. For treating respiratory tract diseases, these compounds may be used on their own or in conjunction with other therapeutic agents for the airways, such as substances with a secretolytic, broncholytic and/or anti-inflammatory activity. For treating diseases in the region of the gastrointestinal tract, these compounds may also be administered on their own or in conjunction with substances having an effect on motility or secretion, or anti-inflammatory substances. These combinations may be administered either simultaneously or sequentially.

These compounds may be administered either on their own or in conjunction with other active substances by intravenous, subcutaneous, intramuscular, intraperitoneal or intranasal route, by inhalation or transdermally or orally, whilst aerosol formulations are particularly suitable for inhalation.

For pharmaceutical use the compounds according to the invention are generally used for warm-blooded vertebrates, particularly humans, in doses of 0.01-100 mg/kg of body weight, preferably

0.1-15 mg/kg. For administration they are formulated with one or more conventional inert carriers and/or diluents, e.g. with corn starch, lactose, glucose, microcrystalline cellulose, magnesium stearate, polyvinylpyrrolidone, citric acid, tartaric acid, water, water/ethanol, water/glycerol, water/sorbitol, water/polyethylene glycol, propylene glycol, stearyl alcohol, carboxymethylcellulose or fatty substances such as hard fat or suitable mixtures thereof in conventional galenic preparations such as plain or coated tablets, capsules, powders, suspensions, solutions, sprays or suppositories.

The following Examples are intended to illustrate the present invention without restricting it:

Preparation of the starting compounds:

Example I

5 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-  
7-(2-bromo-ethoxy)-quinazoline  
4.84 g potassium carbonate are added to 3.50 g of 4-[(3-  
chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-hydroxy-  
quinazoline and 6.89 ml of 1,2-dibromoethane in 40 ml of N,N-  
10 dimethylformamide. The reaction mixture is stirred for  
1.5 hours at 80°C under a nitrogen atmosphere. After cooling  
to ambient temperature the reaction mixture is filtered and  
the filtrate is evaporated down in vacuo. The oily brown  
residue is cooled in an ice bath and triturated with a little  
15 methanol, whereupon a yellowish solid crystallises out. The  
precipitate is suction filtered, washed with cold methanol and  
dried in the vacuum desiccator.  
Yield: 2.60 g (58 % of theory),  
R<sub>f</sub> value: 0.82 (silica gel, methylene chloride/methanol 9:1)  
20 Mass spectrum (ESI<sup>+</sup>): m/z = 494, 496, 498 [M+H]<sup>+</sup>

The following compounds are obtained analogously to Example I:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-  
25 7-(2-bromoethoxy)-quinazoline (The reaction is carried out in  
acetonitrile as solvent)  
R<sub>f</sub> value: 0.72 (silica gel, methylene  
chloride/methanol/concentrated, aqueous ammonia solution =  
90:10:0.1)  
30 Mass spectrum (ESI<sup>-</sup>): m/z = 464, 466, 468 [M-H]<sup>-</sup>

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-(2-bromoethoxy)-quinazoline  
R<sub>f</sub> value: 0.65 (silica gel, methylene  
35 chloride/methanol/concentrated, aqueous ammonia solution =  
90:10:0.1)  
Mass spectrum (ESI<sup>-</sup>): m/z = 478, 480, 482 [M-H]<sup>-</sup>

(3) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclobutyloxy-6-(3-bromopropoxy)-quinazoline (The reaction is carried out in acetonitrile as solvent)

R<sub>f</sub> value: 0.62 (silica gel, methylene chloride/methanol 9:1)

5 Mass spectrum (ESI<sup>-</sup>): m/z = 478, 480, 482 [M-H]<sup>-</sup>

(4) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-6-(3-bromopropoxy)-quinazoline (The reaction is carried out in acetonitrile as solvent)

10 R<sub>f</sub> value: 0.74 (silica gel, methylene chloride/methanol 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 478, 480, 482 [M-H]<sup>-</sup>

(5) 4-[(3-bromo-phenyl)amino]-6-(2-bromoethoxy)-7-methoxy-quinazoline

15 Melting point: 244°C

Mass spectrum (ESI<sup>+</sup>): m/z = 452, 454, 456 [M+H]<sup>+</sup>

(6) 4-[(R)-(1-phenyl-ethyl)amino]-6-(3-bromopropoxy)-7-methoxy-quinazoline (The reaction is carried out with potassium tert. butoxide as base)

20

R<sub>f</sub> value: 0.60 (silica gel, ethyl acetate/methanol 9:1)

(7) 4-[(R)-(1-phenyl-ethyl)amino]-6-(2-bromoethoxy)-7-methoxy-quinazoline (The reaction is carried out with potassium tert. butoxide as base)

25

Melting point: 255°C

Mass spectrum (ESI<sup>+</sup>): m/z = 402, 404 [M+H]<sup>+</sup>

(8) 4-[(3-chloro-4-fluorophenyl)amino]-6-(3-hydroxy-propoxy)-7-cyclobutyloxy-quinazoline

30

R<sub>f</sub> value: 0.50 (silica gel, methylene chloride/methanol = 90:10)

Mass spectrum (ESI<sup>+</sup>): m/z = 418, 420 [M+H]<sup>+</sup>

(9) 4-[(3-chloro-4-fluorophenyl)amino]-6-(3-hydroxy-propoxy)-7-cyclopropylmethoxy-quinazoline

35

R<sub>f</sub> value: 0.21 (silica gel, methylene chloride/methanol = 95:5)

Mass spectrum (ESI<sup>+</sup>): m/z = 418, 420 [M+H]<sup>+</sup>

5 (10) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-bromo-ethoxy)-7-cyclopentyloxy-quinazoline

R<sub>f</sub> value: 0.67 (silica gel, methylene chloride/methanol = 90:10)

Mass spectrum (ESI<sup>+</sup>): m/z = 480, 482, 484 [M+H]<sup>+</sup>

10 (11) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-bromo-ethoxy)-7-cyclopropylmethoxy-quinazoline

R<sub>f</sub> value: 0.68 (silica gel, methylene chloride/methanol = 90:10)

Mass spectrum (ESI<sup>+</sup>): m/z = 466, 468, 470 [M+H]<sup>+</sup>

15

(12) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(3-hydroxy-propyloxy)-quinazoline

R<sub>f</sub> value: 0.53 (silica gel, methylene chloride/methanol = 90:10)

20 Mass spectrum (ESI<sup>+</sup>): m/z = 418, 420 [M+H]<sup>+</sup>

(13) 4-[(3-chloro-4-fluorophenyl)amino]-6-(4-hydroxy-butyloxy)-7-cyclopentyloxy-quinazoline

R<sub>f</sub> value: 0.46 (silica gel, ethyl acetate)

25

(14) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-bromo-ethoxy)-7-((R)-tetrahydrofuran-3-yloxy)-quinazoline

R<sub>f</sub> value: 0.37 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 480, 482, 484 [M-H]<sup>-</sup>

30

(15) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-bromo-ethoxy)-7-[(R)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

Mass spectrum (ESI<sup>-</sup>): m/z = 494, 496, 498 [M-H]<sup>-</sup>



(16) 4-[(3-chloro-4-fluorophenyl)amino]-7-(2-bromo-ethoxy)-6-[(S)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

Mass spectrum (ESI<sup>-</sup>): m/z = 494, 496, 498 [M-H]<sup>-</sup>

5 Example II

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-hydroxy-quinazoline

4.99 g of 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline are suspended in 80 ml of methanol and 1.80 ml of concentrated, aqueous ammonia solution are added. The reaction mixture is stirred overnight at ambient temperature. For working up the reaction mixture is diluted with 500 ml methylene chloride, washed with water and saturated sodium chloride solution, dried over magnesium sulphate and concentrated by evaporation. 4.30 g of a brownish solid are obtained. The crude product is stirred with tert.butyl methyl ether, suction filtered, washed with a little tert.butyl methyl ether and dried in vacuo at ambient temperature.

Yield: 3.59 g (80% of theory),

R<sub>f</sub> value: 0.48 (silica gel, methylene chloride/methanol/concentrated, aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI<sup>+</sup>): m/z = 388, 340 [M+H]<sup>+</sup>

The following compounds are obtained analogously to Example II:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-hydroxy-quinazoline

R<sub>f</sub> value: 0.56 (silica gel, methylene chloride/methanol 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 358, 360 [M-H]<sup>-</sup>

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-hydroxy-quinazoline

R<sub>f</sub> value: 0.53 (silica gel, methylene chloride/methanol/concentrated, aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI<sup>+</sup>): m/z = 374, 376 [M+H]<sup>+</sup>

5

(3) 6-benzyloxy-4-[(3-chloro-4-fluorophenyl)amino]-7-hydroxy-quinazoline

R<sub>f</sub> value: 0.54 (silica gel, methylene chloride/methanol/concentrated, aqueous ammonia solution = 90:10:0.1)

10

Mass spectrum (ESI<sup>+</sup>): m/z = 396, 398 [M+H]<sup>+</sup>

(4) 4-[(3-bromo-phenyl)amino]-6-hydroxy-7-methoxy-quinazoline  
(The reaction is carried out with sodium hydroxide solution in ethanol as solvent)

15

R<sub>f</sub> value: 0.23 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>+</sup>): m/z = 346, 348 [M+H]<sup>+</sup>

(5) 4-[(3-chloro-4-fluorophenyl)amino]-7-hydroxy-6-((S)-tetrahydrofuran-3-yloxy)-quinazoline

20

R<sub>f</sub> value: 0.57 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 376, 378 [M+H]<sup>+</sup>

(6) 4-[(3-chloro-4-fluorophenyl)amino]-7-hydroxy-6-[(S)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

25

R<sub>f</sub> value: 0.42 (silica gel, methylene chloride/methanol = 9:1)

### Example III

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline

30

4.03 g of 4-chloro-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline are suspended in 70 ml of isopropanol and 1.95 g of 3-chloro-4-fluoro-aniline are added. The reaction mixture is refluxed for two hours under a nitrogen atmosphere. After cooling to ambient temperature the light-coloured precipitate

35

formed is suction filtered, washed with a little isopropanol and dried in the air.

Yield: 4.99 g (92 % of theory),

R<sub>f</sub> value: 0.80 (silica gel, methylene

5 chloride/methanol/concentrated, aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI<sup>+</sup>): m/z = 430, 432 [M+H]<sup>+</sup>

The following compounds are obtained analogously to Example  
10 II:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-methylcarbonyloxy-quinazoline

R<sub>f</sub> value: 0.86 (silica gel, methylene chloride/methanol = 9:1)

15 Mass spectrum (ESI<sup>+</sup>): m/z = 402, 404 [M+H]<sup>+</sup>

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-methylcarbonyloxy-quinazoline

R<sub>f</sub> value: 0.73 (silica gel, methylene

20 chloride/methanol/concentrated, aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI<sup>+</sup>): m/z = 416, 418 [M+H]<sup>+</sup>

(3) 6-benzyloxy-4-[(3-chloro-4-fluorophenyl)amino]-7-methylcarbonyloxy-quinazoline  
25

R<sub>f</sub> value: 0.76 (silica gel, methylene

chloride/methanol/concentrated, aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI<sup>+</sup>): m/z = 438, 440 [M+H]<sup>+</sup>

(4) 4-[(3-bromo-phenyl)amino]-6-methylcarbonyloxy-7-methoxy-quinazoline

R<sub>f</sub> value: 0.50 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>+</sup>): m/z = 388, 390 [M+H]<sup>+</sup>

(5) 4-[(R)-(1-phenyl-ethyl)amino]-6-hydroxy-7-methoxy-quinazoline (The acetoxy protecting group has already been cleaved under the reaction conditions)

R<sub>f</sub> value: 0.46 (silica gel, ethyl acetate)

5 Mass spectrum (ESI<sup>+</sup>): m/z = 296 [M+H]<sup>+</sup>

(6) 6-Benzoyloxy-4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopentyloxy-quinazoline

(Pyridine is added as auxiliary base)

10 R<sub>f</sub> value: 0.51 (silica gel, methylene chloride/methanol = 95:5)

Mass spectrum (ESI<sup>+</sup>): m/z = 464, 466 [M+H]<sup>+</sup>

(7) 4-[(3-chloro-4-fluorophenyl)amino]-7-methylcarbonyloxy-6-((S)-tetrahydrofuran-3-yloxy)-quinazoline

15 R<sub>f</sub> value: 0.67 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 416, 418 [M-H]<sup>-</sup>

(8) 4-[(3-chloro-4-fluorophenyl)amino]-7-methylcarbonyloxy-6-[(S)-(tetrahydrofuran-2-yl)methoxy]-quinazoline-hydrochloride

20 Melting point: 274-276°C

Mass spectrum (ESI<sup>+</sup>): m/z = 432, 434 [M+H]<sup>+</sup>

#### Example IV

25 ~~4-chloro-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline~~

3.80 g of 4-hydroxy-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline are suspended in 90 ml thionyl chloride and heated to boiling under a nitrogen atmosphere. After the addition of four drops of N,N-dimethylformamide the reaction mixture is  
30 refluxed for a further two hours. After cooling to ambient temperature the excess thionyl chloride is distilled off in a water jet vacuum. The brown residue is stirred with 30 ml toluene. The solvent is distilled off, leaving 4.30 g of a greyish-brown solid, which is reacted further without any more  
35 purification.

R<sub>f</sub> value: 0.89 (silica gel, methylene chloride/methanol/concentrated, aqueous ammonia solution = 90:10:0.1)

5 The following compounds are obtained analogously to Example IV:

(1) 4-chloro-6-cyclopropylmethoxy-7-methylcarbonyloxy-quinazoline

10 R<sub>f</sub> value: 0.84 (silica gel, methylene chloride/methanol = 9:1)

(2) 4-chloro-6-cyclopentyloxy-7-methylcarbonyloxy-quinazoline

R<sub>f</sub> value: 0.69 (silica gel, methylene chloride/methanol/concentrated, aqueous ammonia solution =  
15 90:10:0.1)

(3) 6-benzyloxy-4-chloro-7-methylcarbonyloxy-quinazoline

R<sub>f</sub> value: 0.77 (silica gel, methylene chloride/methanol/concentrated, aqueous ammonia solution =  
20 90:10:0.1)

(4) 6-Benzyloxy-4-chloro-7-cyclopentyloxy-quinazoline

R<sub>f</sub> value: 0.91 (silica gel, methylene chloride/methanol = 9:1)

25 (5) 4-chloro-7-methylcarbonyloxy-6-((S)-tetrahydrofuran-3-yloxy)-quinazoline

R<sub>f</sub> value: 0.83 (silica gel, ethyl acetate/methanol = 9:1)

(6) 4-chloro-7-methylcarbonyloxy-6-[(S)-(tetrahydrofuran-2-yl)methoxy]-quinazoline  
30

R<sub>f</sub> value: 0.48 (silica gel, cyclohexane/ethyl acetate = 1:1)

Example V

4-hydroxy-6-cyclopentylmethoxy-7-methylcarbonyloxy-quinazoline

4.30 g of 4,7-dihydroxy-6-cyclopentylmethoxy-quinazoline in  
5 100 ml of pyridine are heated to 80°C under a nitrogen  
atmosphere. 1.80 ml of acetic anhydride are added to the dark-  
brown suspension. The reaction mixture is stirred for three  
hours at 80°C, during which time a total solution is formed.  
After cooling to ambient temperature the reaction mixture is  
10 poured onto about 800 ml of ice water. The precipitate formed  
is suction filtered and washed thoroughly with water. The  
light-grey solid is dried in the vacuum desiccator.  
Yield: 3.82 g of (77% of theory),  
R<sub>f</sub> value: 0.49 (silica gel, methylene chloride/methanol = 9:1)  
15 Mass spectrum (ESI<sup>-</sup>): m/z = 301 [M-H]<sup>-</sup>

The following compounds are obtained analogously to Example V:

(1) 4-hydroxy-6-cyclopropylmethoxy-7-methylcarbonyloxy-  
20 quinazoline  
R<sub>f</sub> value: 0.53 (silica gel, methylene chloride/methanol = 9:1)  
Mass spectrum (ESI<sup>-</sup>): m/z = 273 [M-H]<sup>-</sup>

(2) 4-hydroxy-6-cyclopentylloxy-7-methylcarbonyloxy-quinazoline  
25 Melting point: 209-212 °C  
Mass spectrum (ESI<sup>-</sup>): m/z = 287 [M-H]<sup>-</sup>

(3) 6-benzyloxy-4-hydroxy-7-methylcarbonyloxy-quinazoline  
R<sub>f</sub> value: 0.48 (silica gel, methylene  
30 chloride/methanol/concentrated, aqueous ammonia solution =  
90:10:0.1)  
Mass spectrum (ESI<sup>-</sup>): m/z = 309 [M-H]<sup>-</sup>

(4) 4-Hydroxy-7-methylcarbonyloxy-6-((S)-tetrahydrofuran-3-  
35 yloxy)-quinazoline  
R<sub>f</sub> value: 0.62 (Reversed Phase ready-made TLC plate (E. Merck),  
acetonitrile/water/trifluoroacetic acid = 50:50:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 291 [M+H]<sup>+</sup>

(5) 4-Hydroxy-7-methylcarbonyloxy-6-[(S)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

5 R<sub>f</sub> value: 0.50 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 305 [M+H]<sup>+</sup>

#### Example VI

##### 10 4,7-Dihydroxy-6-cyclopentylmethoxy-quinazoline

5.76 g of 2-amino-5-cyclopentylmethoxy-4-hydroxy-benzoic acid and 6.52 g of formamidine acetate in 140 ml ethanol are refluxed for about three hours. For working up the reaction mixture is evaporated down to about 100 ml and 300 ml of ice  
15 water are added, whereupon a grey precipitate is formed. The precipitate is suction filtered, washed with water and dried in the vacuum desiccator.

Yield: 4.57 g of (77 % of theory),

R<sub>f</sub> value: 0.25 (silica gel, methylene chloride/methanol = 95:5)

20 Mass spectrum (ESI<sup>-</sup>): m/z = 259 [M-H]<sup>-</sup>

The following compounds are obtained analogously to Example VI:

##### 25 (1) 4,7-Dihydroxy-6-cyclopropylmethoxy-quinazoline

R<sub>f</sub> value: 0.45 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI<sup>-</sup>): m/z = 231 [M-H]<sup>-</sup>

30

##### (2) 4,7-Dihydroxy-6-cyclopentyloxy-quinazoline

R<sub>f</sub> value: 0.42 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

35 Mass spectrum (EI): m/z = 246 [M]<sup>+</sup>

(3) 6-benzyloxy-4,7-dihydroxy-quinazoline

R<sub>f</sub> value: 0.44 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

5 Mass spectrum (ESI<sup>-</sup>): m/z = 267 [M-H]<sup>-</sup>

(4) 6-benzyloxy-7-cyclopentyloxy-4-hydroxy-quinazoline

Melting point: 221-223°C

Mass spectrum (ESI<sup>+</sup>): m/z = 337 [M+H]<sup>+</sup>

10

(5) 4,7-dihydroxy-6-((S)-tetrahydrofuran-3-yloxy)-quinazoline

R<sub>f</sub> value: 0.69 (Reversed Phase ready-made TLC plate (E. Merck), acetonitrile/water/trifluoroacetic acid = 50:50:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 247 [M-H]<sup>-</sup>

15

(6) 4,7-dihydroxy-6-[(S)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

R<sub>f</sub> value: 0.56 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 261 [M-H]<sup>-</sup>

20

Example VII

2-amino-5-cyclopentylmethoxy-4-hydroxy-benzoic acid

6.50 g of 5-cyclopentylmethoxy-4-hydroxy-2-nitro-benzoic acid  
25 are dissolved in 130 ml of methanol, 2.00 g of Raney nickel  
are added and the mixture is hydrogenated for about three  
hours under a hydrogen pressure of 50 psi at roughly ambient  
temperature until the calculated amount of hydrogen has been  
taken up. The catalyst is filtered off and washed with hot  
30 methanol. The filtrate is evaporated down in vacuo. A brownish  
solid remains, which is reacted further without any more  
purification.

Yield: 5.79 g of (100 % of theory),

R<sub>f</sub> value: 0.67 (silica gel, methylene chloride/methanol = 9:1)

35 Mass spectrum (ESI<sup>-</sup>): m/z = 250 [M-H]<sup>-</sup>



The following compounds are obtained analogously to Example VII:

- 5 (1) 2-amino-5-cyclopropylmethoxy-4-hydroxy-benzoic acid  
R<sub>f</sub> value: 0.51 (silica gel, methylene  
chloride/methanol/concentrated aqueous ammonia solution =  
90:10:0.1)  
Mass spectrum (ESI<sup>-</sup>): m/z = 222 [M-H]<sup>-</sup>
- 10 (2) 2-amino-5-cyclopentyloxy-4-hydroxy-benzoic acid  
R<sub>f</sub> value: 0.38 (silica gel, methylene  
chloride/methanol/concentrated aqueous ammonia solution =  
90:10:0.1)  
15 Mass spectrum (ESI<sup>+</sup>): m/z = 238 [M+H]<sup>+</sup>
- (3) 2-amino-5-benzyloxy-4-hydroxy-benzoic acid  
R<sub>f</sub> value: 0.52 (silica gel, methylene  
chloride/methanol/concentrated aqueous ammonia solution =  
20 90:10:0.1)  
Mass spectrum (ESI<sup>-</sup>): m/z = 258 [M-H]<sup>-</sup>
- (4) cyclopentyl 2-amino-5-benzyloxy-4-cyclopentyloxy-benzoate  
(The reaction is carried out in a 1:1 mixture of methanol and  
25 tetrahydrofuran)  
R<sub>f</sub> value: 0.84 (silica gel, ethyl acetate/cyclohexane = 1:1)  
Mass spectrum (ESI<sup>+</sup>): m/z = 396 [M+H]<sup>+</sup>
- (5) 2-Amino-4-hydroxy-5-((S)-tetrahydrofuran-3-yloxy)-benzoic  
30 acid  
R<sub>f</sub> value: 0.70 (Reversed Phase ready-made TLC plate (E. Merck),  
acetonitrile/water/trifluoroacetic acid = 50:50:1)  
Mass spectrum (ESI<sup>-</sup>): m/z = 238 [M-H]<sup>-</sup>

(6) 2-amino-4-hydroxy-5-[(S)-(tetrahydrofuran-2-yl)methoxy]-benzoic acid

R<sub>f</sub> value: 0.59 (Reversed Phase ready-made TLC plate (E. Merck), acetonitrile/water/trifluoroacetic acid = 50:50:1)

5 Mass spectrum (ESI<sup>-</sup>): m/z = 252 [M-H]<sup>-</sup>

#### Example VIII

##### 5-cyclopentylmethoxy-4-hydroxy-2-nitro-benzoic acid

10 15.37 g of 4,5-methylenedioxy-2-nitro-benzoic acid and 51.84 ml of cyclopentylmethanol are dissolved in 100 ml dimethyl sulphoxide and cooled in an ice bath under a nitrogen atmosphere. Then 3.90 g of sodium are added in batches. The reaction mixture is stirred for 30 minutes while cooling with  
15 an ice bath, then briefly heated to 35-40°C and subsequently stirred for a further three hours while cooling with an ice bath. Then the ice bath is removed and the reaction mixture is stirred overnight at ambient temperature. The reddish-dark brown reaction solution is poured onto about 800 ml of  
20 acetone, whereupon a dark brown precipitate is formed. The precipitate is suction filtered, washed with acetone, dissolved in 300-400 ml water and adjusted to about pH 2 with 60 ml of 2N hydrochloric acid. The aqueous solution is extracted several times with methylene chloride. The combined  
25 extracts are washed with saturated sodium chloride solution, dried over sodium sulphate and concentrated by evaporation. The dark-brown oily flask residue is dissolved in 800 ml of methylene chloride and purified through a silica gel charge with methylene chloride/methanol (9:1). A brown oil is  
30 obtained which is crystallised by stirring with water while cooling with an ice bath. The brownish precipitate formed is suction filtered, washed with a little water and dried in the vacuum desiccator.

Yield: 9.55 g of (47 % of theory),

35 R<sub>f</sub> value: 0.67 (silica gel, toluene/dioxan/ethanol/glacial acetic acid = 90:10:10:6)

Mass spectrum ( $\text{ESI}^-$ ):  $m/z = 280$   $[\text{M-H}]^-$

The following compounds are obtained analogously to Example VIII:

5

(1) 5-cyclopropylmethoxy-4-hydroxy-2-nitro-benzoic acid  
 $R_f$  value: 0.61 (silica gel, toluene/dioxan/ethanol/glacial acetic acid = 90:10:10:6)

Mass spectrum ( $\text{ESI}^-$ ):  $m/z = 252$   $[\text{M-H}]^-$

10

(2) 5-cyclopentyloxy-4-hydroxy-2-nitro-benzoic acid  
 $R_f$  value: 0.62 (silica gel, toluene/dioxan/ethanol/glacial acetic acid = 90:10:10:6)

Mass spectrum ( $\text{ESI}^-$ ):  $m/z = 266$   $[\text{M-H}]^-$

15

(3) 5-benzyloxy-4-hydroxy-2-nitro-benzoic acid  
Melting point: 176-178°C

Mass spectrum ( $\text{ESI}^-$ ):  $m/z = 288$   $[\text{M-H}]^-$

20

(4) 4-Hydroxy-2-nitro-5-((S)-tetrahydrofuran-3-yloxy)-benzoic acid

$R_f$  value: 0.58 (Reversed Phase ready-made TLC plate (E. Merck), acetonitrile/water/trifluoroacetic acid = 50:50:1)

Mass spectrum ( $\text{ESI}^-$ ):  $m/z = 268$   $[\text{M-H}]^-$

25

(5) 4-Hydroxy-2-nitro-5-[(S)-(tetrahydrofuran-2-yl)methoxy]-benzoic acid

$R_f$  value: 0.53 (Reversed Phase ready-made TLC plate (E. Merck), acetonitrile/water/trifluoroacetic acid = 50:50:1)

30

Mass spectrum ( $\text{ESI}^-$ ):  $m/z = 282$   $[\text{M-H}]^-$

#### Example IX

#### Ethyl (2-hydroxy-2-methyl-propylamino)-acetate

35

100.00 g of sodium carbonate are added with cooling to 50.00 g of glycine ethyl ester hydrochloride in 100 ml of saturated

potassium carbonate solution. The mass formed is extracted several times with a total of about 600 ml of diethyl ether. The combined ether extracts are dried over sodium sulphate and evaporated to dryness. 28.60 g of glycine ethyl ester are  
5 left. This is mixed with 26.00 ml of isobutylene oxide and 40 ml of absolute ethanol and heated to 90°C for six hours in a Roth bomb. After cooling to ambient temperature the reaction mixture is concentrated by evaporation, leaving a runny oil. Yield: 45.80 g (73 % of theory),  
10 Mass spectrum (ESI<sup>+</sup>): m/z = 176 [M+H]<sup>+</sup>

#### Example X

##### 4-methylamino-dihydro-furan-2-one

15 2.00 g of 4-(N-benzyl-N-methyl-amino)-dihydro-furan-2-one in 25 ml methanol are hydrogenated in the presence of 250 mg of palladium (10% on activated charcoal) at a hydrogen pressure of 50 psi for about two hours at ambient temperature, until  
20 the calculated amount of hydrogen has been taken up. For working up the catalyst is filtered off and the filtrate is evaporated down in vacuo. A colourless oil remains, which is further reacted directly without any more purification. Yield: 1.20 g  
R<sub>f</sub> value: 0.13 (silica gel, ethyl acetate)  
25 Mass spectrum (ESI<sup>+</sup>): m/z = 116 [M+H]<sup>+</sup>

#### Example XI

##### 4-(N-benzyl-N-methyl-amino)-dihydro-furan-2-one

30 23.20 ml of N-methylbenzylamine are added to 15.00 g of 5H-furan-2-one in 150 ml methylene chloride. The reaction mixture is stirred for about 48 hours at ambient temperature. For working up the reaction mixture is concentrated by evaporation and chromatographed in batches over a silica gel column with  
35 ethyl acetate/petroleum ether (3:1) as eluant. The desired product is obtained as a yellowish oil. Yield: 19.77g (54 % of theory),

R<sub>f</sub> value: 0.67 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>+</sup>): m/z = 228 [M+Na]<sup>+</sup>

Example XII

5

4-[(3-chloro-4-fluorophenyl)amino]-7-cyclobutyloxy-6-hydroxy-  
quinazoline

10 ml of trifluoroacetic acid are added dropwise with stirring  
to 5.60 g of 6-benzyloxy-4-[(3-chloro-4-fluorophenyl)amino]-  
10 7-cyclobutyloxy-quinazoline. The reaction mixture heats up to  
about 40°C. After 20 hours stirring at ambient temperature  
another 3 ml of trifluoroacetic acid are added. Since the  
reaction has scarcely progressed even after another three  
hours' stirring at ambient temperature, the reaction mixture  
15 is heated to 50°C. After four hours the reaction is complete  
and the excess trifluoroacetic acid is substantially distilled  
off using the rotary evaporator. The residue is mixed with  
water and made alkaline with concentrated aqueous ammonia  
solution. The light brown precipitate formed is suction  
20 filtered, washed with plenty of water and dried in the  
desiccator. The product obtained still contains  
trifluoroacetic acid.

Yield: 5.82 g

R<sub>f</sub> value: 0.61 (silica gel, methylene chloride/methanol = 9:1)

25 Mass spectrum (ESI<sup>+</sup>): m/z = 360, 362 [M+H]<sup>+</sup>

The following compounds are obtained analogously to Example  
XII:

30 (1) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-  
6-hydroxy-quinazoline

R<sub>f</sub> value: 0.65 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 360, 362 [M+H]<sup>+</sup>

35 (2) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopentyloxy-6-  
hydroxy-quinazoline

R<sub>f</sub> value: 0.65 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum ( $\text{ESI}^+$ ):  $m/z = 374, 376$   $[\text{M}+\text{H}]^+$

(3) 4-[(3-chloro-4-fluorophenyl)amino]-6-hydroxy-7-((R)-tetrahydrofuran-3-yloxy)-quinazoline

5  $R_f$  value: 0.32 (silica gel, methylene chloride/methanol = 9:1)

(4) 4-[(3-chloro-4-fluorophenyl)amino]-6-hydroxy-7-[(R)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

Mass spectrum ( $\text{ESI}^-$ ):  $m/z = 388, 390$   $[\text{M}-\text{H}]^-$

10

### Example XIII

6-benzyloxy-4-[(3-chloro-4-fluorophenyl)amino]-7-cyclobutyloxy-quinazoline

---

15 7.50 g of potassium carbonate and 4.50 g of cyclobutyl methanesulphonate are added to 7.00 g of 6-benzyloxy-4-[(3-chloro-4-fluorophenyl)amino]-7-hydroxy-quinazoline in 60 ml of N,N-dimethylformamide. The reaction mixture is stirred for two hours at 80°C. Then another 2.00 g of cyclobutyl  
20 methanesulphonate and 3.00 g of potassium carbonate are added and the mixture is stirred over the weekend at 60°C. As the reaction is still not complete, another 3.50 g of cyclobutyl methanesulphonate and 5.00 g of potassium carbonate are added. After a further 20 hours at 80°C the reaction is almost  
25 finished. For working up the reaction mixture is combined with 300 ml of ethyl acetate and washed with water and saturated sodium chloride solution. The organic phase is dried over magnesium sulphate and concentrated by evaporation. The residue is stirred with methanol, producing a brownish  
30 precipitate. This is suction filtered, washed with methanol and dried in the desiccator.

Yield: 5.10 g of (64 % of theory),

$R_f$  value: 0.69 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum ( $\text{ESI}^-$ ):  $m/z = 448, 450$   $[\text{M}-\text{H}]^-$

35

The following compounds are obtained analogously to Example XIII:

(1) 6-benzyloxy-4-[(3-chloro-4-fluorophenyl)amino]-7-cyclo-  
5 propylmethoxy-quinazoline (Bromomethylcyclopropane is used)  
R<sub>f</sub> value: 0.72 (silica gel, methylene chloride/methanol = 9:1)  
Mass spectrum (ESI<sup>-</sup>): m/z = 448, 450 [M-H]<sup>-</sup>

(2) 6-benzyloxy-4-[(3-chloro-4-fluorophenyl)amino]-7-  
10 cyclopentyloxy-quinazoline  
(Bromocyclopentane is used)  
R<sub>f</sub> value: 0.78 (silica gel, methylene chloride/methanol = 9:1)  
Mass spectrum (ESI<sup>+</sup>): m/z = 464, 466 [M+H]<sup>+</sup>

15 Example XIV

tert. butyl (S)-(2-hydroxy-propylamino)-acetate

15.00 g of (S)-(+)-1-amino-2-propanol are dissolved in 100 ml  
of N,N-dimethylformamide and 6.97 ml of diisopropylethylamine  
20 are added. Then 5.91 ml of tert. butyl bromoacetate are added  
dropwise thereto within 30 minutes while cooling with an ice  
bath. The cooling bath is removed and the reaction mixture is  
stirred overnight at ambient temperature. For working up the  
reaction mixture is evaporated down in vacuo. The flask  
25 residue is dissolved in 50 ml water and saturated with 15 g of  
sodium chloride. The aqueous solution is extracted several  
times with ethyl acetate. The combined extracts are washed  
with saturated sodium chloride solution, dried over magnesium  
sulphate and evaporated down in vacuo, leaving a yellowish  
30 oil.

Yield: 7.36 g of (97 % of theory),

R<sub>f</sub> value: 0.46 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 190 [M+H]<sup>+</sup>

35 The following compounds are obtained analogously to Example  
XIV:

(1) tert. butyl (R)-(2-hydroxy-propylamino)-acetate

R<sub>f</sub> value: 0.46 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 190 [M+H]<sup>+</sup>

5

(2) tert. butyl (1,1-dimethyl-2-hydroxy-ethylamino)-acetate

Mass spectrum (ESI<sup>+</sup>): m/z = 204 [M+H]<sup>+</sup>

R<sub>f</sub> value: 0.47 (silica gel, methylene chloride/methanol/conc.  
aqueous ammonia solution = 90:10:0.1)

10

#### Example XV

4-[(3-chloro-4-fluorophenyl)amino]-6-(3-methanesulphonyloxy-  
propyloxy)-7-cyclobutyloxy-quinazoline

15 The compound is obtained by reacting 4-[(3-chloro-4-  
fluorophenyl)amino]-6-(3-hydroxy-propyloxy)-7-cyclobutyloxy-  
quinazoline with methanesulphonic acid chloride in methylene  
chloride in the presence of diisopropylethylamine at ambient  
temperature.

20 R<sub>f</sub> value: 0.37 (silica gel, methylene chloride/methanol = 95:5)  
Mass spectrum (ESI<sup>-</sup>): m/z = 494, 496 [M-H]<sup>-</sup>

The following compounds are obtained analogously to Example  
XV:

25

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-(3-  
methanesulphonyloxy-propyloxy)-7-cyclopropylmethoxy-  
quinazoline

R<sub>f</sub> value: 0.65 (silica gel, methylene chloride/methanol =  
30 90:10)

Mass spectrum (ESI<sup>-</sup>): m/z = 494, 496 [M-H]<sup>-</sup>



(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(3-methanesulphonyloxy-propyloxy)-quinazoline

R<sub>f</sub> value: 0.73 (silica gel, methylene chloride/methanol = 90:10)

5 Mass spectrum (ESI<sup>+</sup>): m/z = 496, 498 [M+H]<sup>+</sup>

(3) 4-[(3-chloro-4-fluorophenyl)amino]-6-(4-methanesulphonyloxy-butyloxy)-7-cyclopentyloxy-quinazoline

10 R<sub>f</sub> value: 0.76 (silica gel, methylene chloride/methanol = 90:10)

Mass spectrum (ESI<sup>+</sup>): m/z = 524, 526 [M+H]<sup>+</sup>

#### Example XVI

15 4-[(3-chloro-4-fluorophenyl)amino]-6-hydroxy-7-cyclopropyl-methoxy-quinazoline

The compound is obtained by hydrogenation of 6-benzyloxy-4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-quinazoline in the presence of 10% Pd/C in a mixture of  
20 methylene chloride, ethanol and conc. hydrochloric acid (500:210:3.5) in a Parr apparatus.

Yield: 73 % of theoretical

Mass spectrum (ESI<sup>+</sup>): m/z = 360, 362 [M+H]<sup>+</sup>

#### 25 Example XVII

Cyclopentyl 5-benzyloxy-4-cyclopentyloxy-2-nitro-benzoate

The compound is obtained by reacting 5-benzyloxy-4-hydroxy-2-nitro-benzoic acid with 2.2 equivalents of bromocyclopentane  
30 in the presence of potassium carbonate as auxiliary base in dimethyl sulphoxide at ambient temperature.

Yield: 87 % of theoretical

R<sub>f</sub> value: 0.92 (silica gel, ethyl acetate/cyclohexane = 1:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 426 [M+H]<sup>+</sup>

Example XVIII

5. 4-[(3-chloro-4-fluorophenyl)amino]-6-benzyloxy-7-((R)-tetra-  
hydrofuran-3-yloxy) quinazoline

5.03 ml of diethyl azodicarboxylate are added dropwise to a solution of 8.00 g of 4-[(3-chloro-4-fluorophenyl)amino]-6-benzyloxy-7-hydroxy-quinazoline (see WO 0055141 A1) and 2.42  
10 ml of (S)-(+)-3-hydroxy-tetrahydrofuran and 7.95 g of triphenylphosphine in 160 ml of tetrahydrofuran. The reaction mixture is stirred overnight at ambient temperature and then evaporated down using the rotary evaporator. The flask residue is purified by chromatography over a silica gel column with  
15 methylene chloride/ethyl acetate (gradient from 2:1 to 1:2) as eluant.

Yield: 7.34 g (78 % of theoretical)

Melting point: 165-168°C

Mass spectrum (ESI<sup>+</sup>): m/z = 466, 468 [M+H]<sup>+</sup>

20

The following compounds are obtained analogously to Example XVIII:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-benzyloxy-7-[(R)-  
25 (tetrahydrofuran-2-yl)methoxy]-quinazoline

Mass spectrum (ESI<sup>+</sup>): m/z = 480, 482 [M+H]<sup>+</sup>

R<sub>f</sub> value: 0.38 (silica gel, methylene chloride/methanol = 15:1)

(2) 4-[(3-chloro-4-fluorophenyl)amino]-7-(2-bromo-ethoxy)-6-  
30 ((S)-tetrahydrofuran-3-yloxy)-quinazoline

R<sub>f</sub> value: 0.35 (silica gel, methylene chloride/methanol = 20:1)

Preparation of the final compounds:

Example 1

5 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-  
7-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-quinazoline  
250 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-  
cyclopentylmethoxy-7-(2-bromoethoxy)-quinazoline and 341 mg of  
ethyl (2-hydroxy-2-methyl-propylamino)-acetate are dissolved  
10 in 20 ml acetonitrile and combined with 50 mg of sodium  
iodide, 275 mg of potassium carbonate and 0.70 ml of  
diisopropylethylamine. The reaction mixture is refluxed for  
about 90 hours. After cooling to ambient temperature the  
reaction mixture is filtered and the filtrate is evaporated  
15 down in vacuo. The flask residue is chromatographed over a  
silica gel column with petroleum ether/ethyl acetate (50:50,  
later 0:100) as eluant. The cyclised product is obtained as a  
beige solid.  
Yield: 62 mg (23 % of theory),  
20  $R_f$  value: 0.29 (silica gel, ethyl acetate)  
Mass spectrum ( $ESI^-$ ):  $m/z$  = 541, 543  $[M-H]^-$

The following compounds are obtained analogously to Example 1:

25 (1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-  
7-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-quinazoline  
 $R_f$  value: 0.58 (silica gel, methylene chloride/methanol = 9:1)  
Mass spectrum ( $ESI^-$ ):  $m/z$  = 513, 515  $[M-H]^-$   
  
30 (2) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclobutyloxy-  
6-[3-(2,2-dimethyl-6-oxo-morpholin-4-yl)-propyloxy]-  
quinazoline  
Melting point: 212-214°C  
Mass spectrum ( $ESI^-$ ):  $m/z$  = 527, 529  $[M-H]^-$

(3) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-6-[3-(2,2-dimethyl-6-oxo-morpholin-4-yl)-propyloxy]-quinazoline

Melting point: 200-202°C

5 Mass spectrum (ESI<sup>-</sup>): m/z = 527, 529 [M-H]<sup>-</sup>

(4) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-(2,2-dimethyl-6-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline

Melting point: 222-224°C

10 Mass spectrum (ESI<sup>-</sup>): m/z = 487, 489 [M-H]<sup>-</sup>

### Example 2

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-quinazoline

300 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(2-bromoethoxy)-quinazoline and 400 mg of 4-methylamino-dihydro-furan-2-one in 20 ml acetonitrile are combined with 240 mg of potassium carbonate and 70 mg of sodium iodide and refluxed for 24 hours. After cooling to ambient temperature the reaction mixture is filtered and the filtrate is evaporated down in vacuo. The flask residue is chromatographed over a silica gel column with methylene chloride/methanol/concentrated aqueous ammonia solution (97:3:0.05) as eluant. The title compound is obtained as a light beige solid.

Yield: 70 mg (22 % of theory),

R<sub>f</sub> value: 0.47 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:0.1)

Mass spectrum (ESI<sup>+</sup>): m/z = 501, 503 [M+H]<sup>+</sup>

The following compounds are obtained analogously to Example 2:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-  
quinazoline

R<sub>f</sub> value: 0.42 (silica gel, methylene

5 chloride/methanol/concentrated aqueous ammonia solution =  
90:10:0.1)

Mass spectrum (ESI<sup>+</sup>): m/z = 515, 517 [M+H]<sup>+</sup>

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-{3-[N-(2-oxo-  
10 tetrahydrofuran-4-yl)-N-methyl-amino]-propyloxy}-7-  
cyclobutyloxy-quinazoline

Melting point: 147.5-151°C

Mass spectrum (ESI<sup>+</sup>): m/z = 515, 517 [M+H]<sup>+</sup>

15 Example 3

4-[(3-bromo-phenyl)amino]-6-[2-((S)-6-methyl-2-oxo-morpholin-  
4-yl)-ethoxy]-7-methoxy-quinazoline

90 µl of methanesulphonic acid are added to 380 mg of 4-[(3-  
20 bromo-phenyl)amino]-6-(2-{N-[(tert.butyloxycarbonyl)methyl]-N-  
((S)-2-hydroxy-propyl)-amino}-ethoxy)-7-methoxy-quinazoline in  
8 ml of acetonitrile. The reaction mixture is refluxed for  
about three hours, then another equivalent of methanesulphonic  
acid is added and refluxing is continued until the reaction is  
25 complete. For working up the reaction mixture is diluted with  
ethyl acetate and washed with saturated sodium hydrogen  
carbonate solution and saturated sodium chloride solution. The  
organic phase is dried over magnesium sulphate and evaporated  
down in vacuo. The flask residue is stirred with diethylether  
30 and suction filtered. The title compound is obtained as a  
white solid.

Yield: 280 mg (85 % of theory),

Melting point: 190°C

Mass spectrum (ESI<sup>-</sup>): m/z = 485, 487 [M-H]<sup>-</sup>

35

The following compounds are obtained analogously to Example 3:

(1) 4-[(3-bromo-phenyl)amino]-6-[2-((R)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline

Melting point: 193°C

5 Mass spectrum (ESI<sup>+</sup>): m/z = 487, 489 [M+H]<sup>+</sup>

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((R)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline (The reaction is carried out with trifluoroacetic acid in acetonitrile)

10

Melting point: 208°C

Mass spectrum (ESI<sup>-</sup>): m/z = 459, 461 [M-H]<sup>-</sup>

(3) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-((R)-6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline (The reaction is carried out with trifluoroacetic acid in acetonitrile)

15

R<sub>f</sub> value: 0.33 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>-</sup>): m/z = 473, 475 [M-H]<sup>-</sup>

20

(4) 4-[(R)-(1-phenyl-ethyl)amino]-6-[3-((S)-6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline (The reaction is carried out with trifluoroacetic acid in acetonitrile)

R<sub>f</sub> value: 0.41 (silica gel, ethyl acetate/methanol = 9:1)

25 Mass spectrum (ESI<sup>-</sup>): m/z = 449 [M-H]<sup>-</sup>

(5) 4-[(R)-(1-phenyl-ethyl)amino]-6-[2-((S)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline (The reaction is carried out with trifluoroacetic acid in acetonitrile)

30 R<sub>f</sub> value: 0.49 (silica gel, ethyl acetate/methanol/concentrated aqueous ammonia solution = 9:1:0.1)

Mass spectrum (ESI<sup>-</sup>): m/z = 435 [M-H]<sup>-</sup>

(6) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-((R)-6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclobutyloxy-quinazoline

35

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

Melting point: 185.5-189.5°C

Mass spectrum (ESI<sup>+</sup>): m/z = 515, 517 [M+H]<sup>+</sup>

5

(7) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-(5,5-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclobutyloxy-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

10 Melting point: 214-216°C

Mass spectrum (ESI<sup>-</sup>): m/z = 527, 529 [M-H]<sup>-</sup>

(8) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-((R)-6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopropylmethoxy-

15 quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

Melting point: 160.5-163°C

Mass spectrum (ESI<sup>+</sup>): m/z = 515, 517 [M+H]<sup>+</sup>

20

(9) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-((S)-6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopropylmethoxy-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

25

Melting point: 160-162°C

Mass spectrum (ESI<sup>+</sup>): m/z = 515, 517 [M+H]<sup>+</sup>

(10) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((S)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline

30

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

R<sub>f</sub> value: 0.31 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>+</sup>): m/z = 515, 517 [M+H]<sup>+</sup>

(11) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((R)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline

5 (The reaction is carried out with trifluoroacetic acid in acetonitrile)

Melting point: 176-178°C

Mass spectrum (ESI<sup>+</sup>): m/z = 515, 517 [M+H]<sup>+</sup>

10 (12) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((S)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopropylmethoxy-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

R<sub>f</sub> value: 0.37 (silica gel, ethyl acetate)

15 Mass spectrum (ESI<sup>+</sup>): m/z = 501, 503 [M+H]<sup>+</sup>

(13) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((R)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopropylmethoxy-quinazoline

20 (The reaction is carried out with trifluoroacetic acid in acetonitrile)

R<sub>f</sub> value: 0.37 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>+</sup>): m/z = 501, 503 [M+H]<sup>+</sup>

25 (14) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-[2-((S)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

R<sub>f</sub> value: 0.48 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 501, 503 [M+H]<sup>+</sup>

30

(15) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-[2-((R)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline



(The reaction is carried out with trifluoroacetic acid in acetonitrile)

Mass spectrum (ESI<sup>+</sup>): m/z = 501, 503 [M+H]<sup>+</sup>

- 5 (16) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-[3-((R)-6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

- 10 R<sub>f</sub> value: 0.67 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 513, 515 [M-H]<sup>-</sup>

- (17) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-[3-((S)-6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-

- 15 quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

R<sub>f</sub> value: 0.67 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 513, 515 [M-H]<sup>-</sup>

20

- (18) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

- 25 R<sub>f</sub> value: 0.56 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>+</sup>): m/z = 529, 531 [M+H]<sup>+</sup>

- (19) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-[2-((S)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline

- 30 (The reaction is carried out with trifluoroacetic acid in acetonitrile)

R<sub>f</sub> value: 0.60 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 515, 517 [M+H]<sup>+</sup>

(20) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-[2-((*R*)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

5 Mass spectrum ( $\text{ESI}^+$ ):  $m/z = 515, 517$   $[\text{M}+\text{H}]^+$

(21) 4-[(3-chloro-4-fluorophenyl)amino]-6-[4-((*S*)-6-methyl-2-oxo-morpholin-4-yl)-butyloxy]-7-cyclopentyloxy-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

10

$R_f$  value: 0.51 (silica gel, ethyl acetate)

Mass spectrum ( $\text{ESI}^+$ ):  $m/z = 543, 545$   $[\text{M}+\text{H}]^+$

(22) 4-[(3-chloro-4-fluorophenyl)amino]-6-[4-((*R*)-6-methyl-2-oxo-morpholin-4-yl)-butyloxy]-7-cyclopentyloxy-quinazoline

15

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

Mass spectrum ( $\text{ESI}^+$ ):  $m/z = 543, 545$   $[\text{M}+\text{H}]^+$

(23) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-((*S*)-6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline

20

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

Melting point: 183-186°C

25 Mass spectrum ( $\text{ESI}^+$ ):  $m/z = 475, 477$   $[\text{M}+\text{H}]^+$

(24) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-(5,5-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

30

$R_f$  value: 0.43 (silica gel, ethyl acetate)

Mass spectrum ( $\text{ESI}^-$ ):  $m/z = 487, 489$   $[\text{M}-\text{H}]^-$

(25) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((S)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

5 Melting point: 212-213°C

Mass spectrum (ESI<sup>+</sup>): m/z = 461, 463 [M+H]<sup>+</sup>

(26) 4-[(3-chloro-4-fluorophenyl)amino]-6-{2-[N-(carboxymethyl)-N-((S)-2-hydroxy-propyl)-amino]-ethoxy}-7-methoxy-quinazoline

10

(By-product of the production of 3(25))

Melting point: 187-190°C

Mass spectrum (ESI<sup>+</sup>): m/z = 479, 481 [M+H]<sup>+</sup>

15 (27) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

Melting point: 229-232°C

20 Mass spectrum (ESI<sup>-</sup>): m/z = 473, 475 [M-H]<sup>-</sup>

(28) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-7-((R)-tetrahydrofuran-3-yloxy)-quinazoline

25 (The reaction is carried out with trifluoroacetic acid in acetonitrile)

Melting point: 195-196°C

Mass spectrum (ESI<sup>+</sup>): m/z = 531, 533 [M+H]<sup>+</sup>

30 (29) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-7-[(R)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

(The reaction is carried out with trifluoroacetic acid in acetonitrile)

Melting point: 184°C

Mass spectrum (ESI<sup>+</sup>): m/z = 545, 547 [M+H]<sup>+</sup>

5

(30) 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-6-((S)-tetrahydrofuran-3-yloxy)-quinazoline

Melting point: 202-205°C

10 Mass spectrum (ESI<sup>+</sup>): m/z = 531, 533 [M+H]<sup>+</sup>

(31) 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-6-((S)-(tetrahydrofuran-2-yl)methoxy)-quinazoline

15 Melting point: 182°C

Mass spectrum (ESI<sup>+</sup>): m/z = 545, 547 [M+H]<sup>+</sup>

#### Example 4

20 4-[(3-bromo-phenyl)amino]-6-(2-{N-[(tert.butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-amino}-ethoxy)-7-methoxy-quinazoline

0.25 ml of diisopropylethylamine are added to 650 mg of 4-[(3-bromo-phenyl)amino]-6-(2-bromoethoxy)-7-methoxy-quinazoline  
25 and 1.10 g of tert. butyl (S)-(2-hydroxy-propylamino)-acetate in 15 ml of acetonitrile. The reaction mixture is stirred overnight at 50°C. Since no reaction can be detected, the reaction mixture is concentrated by evaporation, combined with 20 ml of N,N-dimethylformamide and stirred for eight hours at  
30 60°C. Then the temperature is increased to 80°C. After another eight hours the reaction is complete. The reaction mixture is concentrated by evaporation and chromatographed over a silica gel column with ethyl acetate as eluant. The desired product is obtained as a white solid.

35 Yield: 410 mg (51 % of theory),

R<sub>f</sub> value: 0.27 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>-</sup>): m/z = 559, 561 [M-H]<sup>-</sup>

The following compounds are obtained analogously to Example 4:

5

(1) 4-[(3-bromo-phenyl)amino]-6-(2-{N-  
[(tert.butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-  
amino}-ethoxy)-7-methoxy-quinazoline

Melting point: 130°C

10 Mass spectrum (ESI<sup>-</sup>): m/z = 559, 561 [M-H]<sup>-</sup>

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-{N-  
[(tert.butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-  
amino}-ethoxy)-7-methoxy-quinazoline (The reaction is carried  
15 out in N,N-dimethylformamide)

R<sub>f</sub> value: 0.40 (silica gel, ethyl acetate/petroleum ether =  
4:1)

(3) 4-[(3-chloro-4-fluorophenyl)amino]-6-(3-{N-  
20 [(tert.butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-  
amino}-propyloxy)-7-methoxy-quinazoline (The reaction is  
carried out in N,N-dimethylformamide)

R<sub>f</sub> value: 0.37 (silica gel, ethyl acetate/petroleum ether =  
4:1)

25 Mass spectrum (ESI<sup>-</sup>): m/z = 547, 549 [M-H]<sup>-</sup>

(4) 4-[(R)-(1-phenyl-ethyl)amino]-6-(3-{N-  
[(tert.butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-  
amino}-propyloxy)-7-methoxy-quinazoline (The reaction is  
30 carried out in N,N-dimethylformamide)

R<sub>f</sub> value: 0.65 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (EI): m/z = 524 [M]<sup>+</sup>

(5) 4-[(R)-(1-phenyl-ethyl)amino]-6-(2-{N-[(tert.butyloxy-  
35 carbonyl)methyl]-N-((S)-2-hydroxy-propyl)-amino}-ethoxy)-

7-methoxy-quinazoline (The reaction is carried out in N,N-dimethylformamide)

R<sub>f</sub> value: 0.57 (silica gel, ethyl acetate/methanol/concentrated aqueous ammonia solution = 9:1:0.1)

5

(6) 4-[(3-chloro-4-fluorophenyl)amino]-6-(3-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-amino}-propyloxy)-7-cyclobutyloxy-quinazoline

R<sub>f</sub> value: 0.31 (silica gel, methylene chloride/methanol = 95:5)

10

(7) 4-[(3-chloro-4-fluorophenyl)amino]-6-(3-{N-[(tert.-butyloxycarbonyl)methyl]-N-(1,1-dimethyl-2-hydroxy-ethyl)-amino}-propyloxy)-7-cyclobutyloxy-quinazoline

R<sub>f</sub> value: 0.29 (silica gel, methylene chloride/methanol = 95:5)

15

Mass spectrum (ESI<sup>+</sup>): m/z = 603, 605 [M+H]<sup>+</sup>

(8) 4-[(3-chloro-4-fluorophenyl)amino]-6-(3-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-amino}-propyloxy)-7-cyclopropylmethoxy-quinazoline

20

R<sub>f</sub> value: 0.37 (silica gel, methylene chloride/methanol = 95:5)

(9) 4-[(3-chloro-4-fluorophenyl)amino]-6-(3-{N-[(tert.-butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-amino}-propyloxy)-7-cyclopropylmethoxy-quinazoline

25

R<sub>f</sub> value: 0.50 (silica gel, ethyl acetate)

(10) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-{N-[(tert.-butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-amino}-ethoxy)-7-cyclopentyloxy-quinazoline

30

R<sub>f</sub> value: 0.54 (silica gel, ethyl acetate/cyclohexane = 9:1)

(11) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-amino}-ethoxy)-7-cyclopentyloxy-quinazoline

R<sub>f</sub> value: 0.66 (silica gel, ethyl acetate)

5

(12) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-{N-[(tert.-butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-amino}-ethoxy)-7-cyclopropylmethoxy-quinazoline

R<sub>f</sub> value: 0.60 (silica gel, ethyl acetate)

10

(13) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-amino}-ethoxy)-7-cyclopropylmethoxy-quinazoline

R<sub>f</sub> value: 0.60 (silica gel, ethyl acetate)

15

(14) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(2-{N-[(tert.-butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-amino}-ethoxy)-quinazoline

R<sub>f</sub> value: 0.30 (silica gel, ethyl acetate)

20

(15) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(2-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-amino}-ethoxy)-quinazoline

R<sub>f</sub> value: 0.30 (silica gel, ethyl acetate)

25

(16) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(3-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-amino}-propyloxy)-quinazoline

R<sub>f</sub> value: 0.35 (silica gel, ethyl acetate)

30

(17) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-7-(3-{N-[(tert.-butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-amino}-propyloxy)-quinazoline

R<sub>f</sub> value: 0.35 (silica gel, ethyl acetate)

(18) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-{N-  
[(ethoxycarbonyl)methyl]-N-(2-hydroxy-2-methyl-propyl)-amino}-  
5 ethoxy)-7-cyclopentyloxy-quinazoline

R<sub>f</sub> value: 0.64 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 575, 577 [M+H]<sup>+</sup>

(19) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-(2-  
10 {N-[(tert.-butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-  
amino}-ethoxy)-quinazoline

R<sub>f</sub> value: 0.51 (silica gel, ethyl acetate)

(20) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-7-(2-  
15 {N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-  
amino}-ethoxy)-quinazoline

R<sub>f</sub> value: 0.51 (silica gel, ethyl acetate)

(21) 4-[(3-chloro-4-fluorophenyl)amino]-6-(4-{N-[(tert.-  
20 butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-amino}-  
butyloxy)-7-cyclopentyloxy-quinazoline

R<sub>f</sub> value: 0.61 (silica gel, ethyl acetate)

(22) 4-[(3-chloro-4-fluorophenyl)amino]-6-(4-{N-[(tert.-  
25 butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-propyl)-amino}-  
butyloxy)-7-cyclopentyloxy-quinazoline

R<sub>f</sub> value: 0.61 (silica gel, ethyl acetate)

(23) 4-[(3-chloro-4-fluorophenyl)amino]-6-(3-{N-[(tert.-  
30 butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-amino}-  
propyloxy)-7-methoxy-quinazoline

R<sub>f</sub> value: 0.46 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>-</sup>): m/z = 547, 549 [M-H]<sup>-</sup>



(24) 4-[(3-chloro-4-fluorophenyl)amino]-6-(3-{N-[(tert.-butyloxycarbonyl)methyl]-N-(1,1-dimethyl-2-hydroxy-ethyl)-amino}-propyloxy)-7-methoxy-quinazoline

Mass spectrum (ESI<sup>+</sup>): m/z = 563, 565 [M+H]<sup>+</sup>

5

(25) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-{N-[(tert.-butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-propyl)-amino}-ethoxy)-7-methoxy-quinazoline

R<sub>f</sub> value: 0.66 (silica gel, ethyl acetate/methanol = 9:1)

10 Mass spectrum (ESI<sup>+</sup>): m/z = 535, 537 [M+H]<sup>+</sup>

(26) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-{N-[(ethoxycarbonyl)methyl]-N-(2-hydroxy-2-methyl-propyl)-amino}-ethoxy)-7-methoxy-quinazoline

15 (Occurs as a mixture with substance already cyclised)

R<sub>f</sub> value: 0.44 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>+</sup>): m/z = 521, 523 [M+H]<sup>+</sup>

(27) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-{N-[(ethoxycarbonyl)methyl]-N-(2-hydroxy-2-methyl-propyl)-amino}-ethoxy)-7-((R)-tetrahydrofuran-3-yloxy)-quinazoline  
(Occurs as a mixture with substance already cyclised)

R<sub>f</sub> value: 0.30 (silica gel, methylene chloride/methanol = 9:1)

25 (28) 4-[(3-chloro-4-fluorophenyl)amino]-6-(2-{N-[(ethoxycarbonyl)methyl]-N-(2-hydroxy-2-methyl-propyl)-amino}-ethoxy)-7-[(R)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

Mass spectrum (ESI<sup>-</sup>): m/z = 589, 591 [M-H]<sup>-</sup>

30 (29) 4-[(3-chloro-4-fluorophenyl)amino]-7-(2-{N-[(ethoxycarbonyl)methyl]-N-(2-hydroxy-2-methyl-propyl)-amino}-ethoxy)-6-((S)-tetrahydrofuran-3-yloxy)-quinazoline

R<sub>f</sub> value: 0.16 (silica gel, methylene chloride/methanol = 20:1)

(30) 4-[(3-chloro-4-fluorophenyl)amino]-7-(2-{N-  
[(ethoxycarbonyl)methyl]-N-(2-hydroxy-2-methyl-propyl)-amino}-  
ethoxy)-6-[(S)-(tetrahydrofuran-2-yl)methoxy]-quinazoline  
R<sub>f</sub> value: 0.68 (silica gel, ethyl acetate/methanol = 15:1)

5

The following compounds may be prepared analogously to the  
preceding Examples and other methods known from the  
literature:

10 (1) 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6-methyl-2-oxo-  
morpholin-4-yl)-ethoxy]-6-methoxy-quinazoline

(2) 4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6-methyl-2-oxo-  
morpholin-4-yl)-propyloxy]-6-methoxy-quinazoline

15

(3) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((S)-6-methyl-  
2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline

(4) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-((S)-6-methyl-  
20 2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline

(5) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-(5,5-dimethyl-  
2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline

25 (6) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(5,5-dimethyl-  
2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline

(7) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-(3-methyl-2-oxo-  
morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline

30

(8) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(3-methyl-2-oxo-  
morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline

(9) 4-[(R)-(1-phenyl-ethyl)amino]-6-[3-((R)-6-methyl-2-oxo-  
35 morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline

(10) 4-[(R)-(1-phenyl-ethyl)amino]-6-[2-((R)-6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline

5 (11) 4-[(3-chloro-4-fluorophenyl)amino]-7-[4-(6-methyl-2-oxo-morpholin-4-yl)-butyloxy]-6-methoxy-quinazoline

(12) 4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6-methyl-2-oxo-morpholin-4-yl)-propyloxy]-6-methoxy-quinazoline

10 (13) 4-[(3-chloro-4-fluorophenyl)amino]-6-[4-(6-methyl-2-oxo-morpholin-4-yl)-butyloxy]-7-methoxy-quinazoline

(14) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-(tetrahydrofuran-3-yloxy)-  
15 quinazoline

(15) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-(tetrahydropyran-3-yloxy)-  
quinazoline

20

(16) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-(tetrahydropyran-4-yloxy)-  
quinazoline

25 (17) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-(tetrahydrofuran-2-ylmethoxy)-  
quinazoline

(18) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-(tetrahydropyran-4-ylmethoxy)-  
30 quinazoline

(19) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-(tetrahydrofuran-3-yloxy)-  
35 quinazoline

(20) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-(tetrahydrofuran-3-yloxy)-quinazoline

5 (21) 4-[(3-chloro-4-fluorophenyl)amino]-6-[4-(6,6-dimethyl-2-oxo-morpholin-4-yl)-butyloxy]-7-(tetrahydrofuran-3-yloxy)-quinazoline

10 (22) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-(tetrahydrofuran-2-ylmethoxy)-quinazoline

15 (23) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-(tetrahydrofuran-2-ylmethoxy)-quinazoline

20 (24) 4-[(3-chloro-4-fluorophenyl)amino]-6-[4-(6,6-dimethyl-2-oxo-morpholin-4-yl)-butyloxy]-7-(tetrahydrofuran-2-ylmethoxy)-quinazoline

(25) 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-6-(tetrahydrofuran-3-yloxy)-quinazoline

25 (26) 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-6-(tetrahydropyran-3-yloxy)-quinazoline

30 (27) 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-6-(tetrahydropyran-4-yloxy)-quinazoline

35 (28) 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-6-(tetrahydrofuran-2-ylmethoxy)-quinazoline

(29) 4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6-methyl-2-oxo-morpholin-4-yl)-ethoxy]-6-(tetrahydropyran-4-ylmethoxy)-quinazoline

5 (30) 4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-(tetrahydrofuran-3-yloxy)-quinazoline

10 (31) 4-[(3-chloro-4-fluorophenyl) amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-(tetrahydrofuran-3-yloxy)-quinazoline

15 (32) 4-[(3-chloro-4-fluorophenyl) amino]-7-[4-(6,6-dimethyl-2-oxo-morpholin-4-yl)-butyloxy]-6-(tetrahydrofuran-3-yloxy)-quinazoline

20 (33) 4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-(tetrahydrofuran-2-ylmethoxy)-quinazoline

(34) 4-[(3-chloro-4-fluorophenyl) amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-(tetrahydrofuran-2-ylmethoxy)-quinazoline

25 (35) 4-[(3-chloro-4-fluorophenyl) amino]-7-[4-(6,6-dimethyl-2-oxo-morpholin-4-yl)-butyloxy]-6-(tetrahydrofuran-2-ylmethoxy)-quinazoline

Example 5

Coated tablets containing 75 mg of active substance

5	1 tablet core contains:	
	active substance	75.0 mg
	calcium phosphate	93.0 mg
	corn starch	35.5 mg
	polyvinylpyrrolidone	10.0 mg
10	hydroxypropylmethylcellulose	15.0 mg
	magnesium stearate	<u>1.5 mg</u>
		230.0 mg

15 Preparation:

The active substance is mixed with calcium phosphate, corn starch, polyvinylpyrrolidone, hydroxypropylmethylcellulose and half the specified amount of magnesium stearate. Blanks 13 mm in diameter are produced in a tablet-making machine and these  
20 are then rubbed through a screen with a mesh size of 1.5 mm using a suitable machine and mixed with the rest of the magnesium stearate. This granulate is compressed in a tablet-making machine to form tablets of the desired shape.

Weight of core: 230 mg

25 die: 9 mm, convex

The tablet cores thus produced are coated with a film consisting essentially of hydroxypropylmethylcellulose. The finished film-coated tablets are polished with beeswax.

Weight of coated tablet: 245 mg.

Example 6

Tablets containing 100 mg of active substance

Composition:

5	1 tablet contains:	
	active substance	100.0 mg
	lactose	80.0 mg
	corn starch	34.0 mg
	polyvinylpyrrolidone	4.0 mg
10	magnesium stearate	<u>2.0 mg</u>
		220.0 mg

Method of Preparation:

- 15 The active substance, lactose and starch are mixed together and uniformly moistened with an aqueous solution of the polyvinylpyrrolidone. After the moist composition has been screened (2.0 mm mesh size) and dried in a rack-type drier at 50°C it is screened again (1.5 mm mesh size) and the lubricant
- 20 is added. The finished mixture is compressed to form tablets.

Weight of tablet: 220 mg

Diameter: 10 mm, biplanar, facettted on both sides and notched on one side.

25 Example 7

Tablets containing 150 mg of active substance

Composition:

	1 tablet contains:	
30	active substance	50.0 mg
	powdered lactose	89.0 mg
	corn starch	40.0 mg
	colloidal silica	10.0 mg
	polyvinylpyrrolidone	10.0 mg
35	magnesium stearate	<u>1.0 mg</u>
		300.0 mg

Preparation:

The active substance mixed with lactose, corn starch and silica is moistened with a 20% aqueous polyvinylpyrrolidone solution and passed through a screen with a mesh size of 1.5 mm. The granules, dried at 45°C, are passed through the same screen again and mixed with the specified amount of magnesium stearate. Tablets are pressed from the mixture.

Weight of tablet: 300 mg  
die: 10 mm, flat

Example 8

Hard gelatine capsules containing 150 mg of active substance

15

1 capsule contains:

active substance		50.0 mg
corn starch (dried)	approx.	80.0 mg
lactose (powdered)	approx.	87.0 mg
magnesium stearate		<u>3.0 mg</u>
	approx.	420.0 mg

Preparation:

25 The active substance is mixed with the excipients, passed through a screen with a mesh size of 0.75 mm and homogeneously mixed using a suitable apparatus. The finished mixture is packed into size 1 hard gelatine capsules.

Capsule filling: approx. 320 mg  
30 Capsule shell: size 1 hard gelatine capsule.



Example 9

Suppositories containing 150 mg of active substance

5	1 suppository contains:	
	active substance	150.0 mg
	polyethyleneglycol 1500	550.0 mg
	polyethyleneglycol 6000	460.0 mg
	polyoxyethylene sorbitan monostearate	<u>840.0 mg</u>
10		2,000.0 mg

Preparation:

After the suppository mass has been melted the active substance  
15 is homogeneously distributed therein and the melt is poured  
into chilled moulds.

Example 10

20 Suspension containing 50 mg of active substance

	100 ml of suspension contain:	
	active substance	1.00 g
	carboxymethylcellulose-Na-salt	0.10 g
25	methyl p-hydroxybenzoate	0.05 g
	propyl p-hydroxybenzoate	0.01 g
	glucose	10.00 g
	glycerol	5.00 g
	70% sorbitol solution	20.00 g
30	flavouring	0.30 g
	dist. water	ad 100 ml

Preparation:

35 The distilled water is heated to 70°C. The methyl and propyl  
p-hydroxybenzoates together with the glycerol and sodium salt  
of carboxymethylcellulose are dissolved therein with stirring.

The solution is cooled to ambient temperature and the active substance is added and homogeneously dispersed therein with stirring. After the sugar, the sorbitol solution and the flavouring have been added and dissolved, the suspension is  
5 evacuated with stirring to eliminate air.

5 ml of suspension contain 50 mg of active substance.

Example 11

10 Ampoules containing 10 mg active substance

Composition:

	active substance		10.0 mg
	0.01 N hydrochloric acid q.s.		
15	double-distilled water	ad	2.0 ml

Preparation:

20 The active substance is dissolved in the necessary amount of 0.01 N HCl, made isotonic with common salt, filtered sterile and transferred into 2 ml ampoules.

Example 12

25

Ampoules containing 50 mg of active substance

Composition:

	active substance		50.0 mg
	0.01 N hydrochloric acid q.s.		
30	double-distilled water	ad	10.0 ml

Preparation:

The active substance is dissolved in the necessary amount of 0.01 N HCl, made isotonic with common salt, filtered sterile  
5 and transferred into 10 ml ampoules.

Example 13

10 Capsules for powder inhalation containing 5 mg of active substance

1 capsule contains:

15	active substance	5.0 mg
	lactose for inhalation	<u>15.0 mg</u>
		20.0 mg

Preparation:

The active substance is mixed with lactose for inhalation. The  
20 mixture is packed into capsules in a capsule-making machine (weight of the empty capsule approx. 50 mg).

weight of capsule: 70.0 mg

size of capsule = 3

25

Example 14

Solution for inhalation for hand-held nebulisers containing 2.5 mg active substance

30

1 spray contains:

	active substance	2.500 mg
	benzalkonium chloride	0.001 mg
35	1N hydrochloric acid q.s.	
	ethanol/water (50/50)	ad 15.000 mg

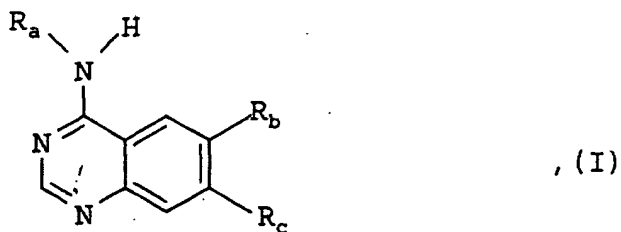
Preparation:

The active substance and benzalkonium chloride are dissolved in ethanol/water (50/50). The pH of the solution is adjusted with 1N hydrochloric acid. The resulting solution is filtered  
5 and transferred into suitable containers for use in hand-held nebulisers (cartridges).

Contents of the container: 4.5 g

Patent Claims

5 1. Bicyclic heterocycles of general formula



wherein

10 R<sub>a</sub> denotes a benzyl or 1-phenylethyl group or a phenyl group substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

15 R<sub>1</sub> denotes a hydrogen, fluorine, chlorine or bromine atom, a methyl, trifluoromethyl, cyano or ethynyl group and R<sub>2</sub> denotes a hydrogen or fluorine atom,

20 one of the groups R<sub>b</sub> or R<sub>c</sub> denotes an R<sub>3</sub>-(CH<sub>2</sub>)<sub>n</sub>-O group and the other group R<sub>b</sub> or R<sub>c</sub> denotes a methoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy, cyclopentylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group, where

25 R<sub>3</sub> denotes an N-(2-oxo-tetrahydrofuran-4-yl)-methylamino or N-(2-oxo-tetrahydrofuran-4-yl)-ethylamino group,

30 an R<sub>4</sub>-O-CO-CH<sub>2</sub>-N-CH<sub>2</sub>CH<sub>2</sub>-OH group substituted at the methylene groups by one or two methyl or ethyl groups, wherein

R<sub>4</sub> represents a hydrogen atom or a C<sub>1-4</sub>-alkyl group,

or a 2-oxo-morpholin-4-yl group substituted by one or two methyl or ethyl groups and

m denotes the number 2, 3 or 4,

5

with the proviso that the compounds

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-(2-{N-(2-hydroxy-2-methyl-prop-1-yl)-N-[(ethoxycarbonyl)-  
10 methyl]-amino}-ethoxy)-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

15 4-[(3-bromo-phenyl)amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-  
4-yl)-ethoxy]-7-methoxy-quinazoline and

4-[(3-bromo-phenyl)amino]-6-{2-[N-(2-oxo-tetrahydrofuran-  
4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline

20

are excluded,

the tautomers, the stereoisomers and the salts thereof.

25 2. Compounds of general formula I according to claim 1,  
wherein

R<sub>a</sub> denotes a benzyl or 1-phenylethyl group or a phenyl group  
substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

30

R<sub>1</sub> denotes a hydrogen, fluorine, chlorine or bromine atom,  
a methyl, trifluoromethyl, cyano or ethynyl group and  
R<sub>2</sub> denotes a hydrogen or fluorine atom,

35 one of the groups R<sub>b</sub> or R<sub>c</sub> denotes a R<sub>3</sub>-(CH<sub>2</sub>)<sub>m</sub>-O group and the  
other group R<sub>b</sub> or R<sub>c</sub> denotes a methoxy, cyclobutyloxy,  
cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy,

cyclopentylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group, where

5         $R_3$  denotes an N-(2-oxo-tetrahydrofuran-4-yl)-methylamino or N-(2-oxo-tetrahydrofuran-4-yl)-ethylamino group,

an  $R_4$ -O-CO-CH<sub>2</sub>-N-CH<sub>2</sub>CH<sub>2</sub>-OH group substituted at the methylene groups by one or two methyl or ethyl groups  
10        wherein

$R_4$  represents a hydrogen atom or a C<sub>1-4</sub>-alkyl group,

or a 2-oxo-morpholin-4-yl group substituted by one or two  
15        methyl or ethyl groups and

m represents the number 2, 3 or 4,

with the proviso that the compounds

20        4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-(2-{N-(2-hydroxy-2-methyl-prop-1-yl)-N-[(ethoxycarbonyl)-methyl]-amino}-ethoxy)-quinazoline,

25        4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

4-[(3-bromo-phenyl)amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

30        4-[(3-bromo-phenyl)amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

35        4-[(3-bromo-phenyl)amino]-6-(2-{N-(2-hydroxy-2-methyl-prop-1-yl)-N-[(ethoxycarbonyl)methyl]-amino}-ethoxy)-7-methoxy-quinazoline,

4-[(3-bromo-phenyl) amino]-6-[2-(3-methyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

5 4-[(3-bromo-phenyl) amino]-6-[2-(5,5-dimethyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

10 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclobutyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline,

15 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopropylmethoxy-quinazoline,

20 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

25 4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentyloxy-quinazoline,

30 4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

35 4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline,



4-[(3-chloro-4-fluorophenyl)amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentylmethoxy-quinazoline,

5 (R)-4-[(1-phenyl-ethyl)amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-methoxy-quinazoline,

10 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclobutyloxy-quinazoline,

15 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopropylmethoxy-quinazoline,

20 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-methoxy-quinazoline,

25 4-[(3-chloro-4-fluorophenyl)amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentyloxy-quinazoline,

30 4-[(3-chloro-4-fluorophenyl)amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentylmethoxy-quinazoline,

35 4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentylmethoxy-quinazoline  
5 and

(R)-4-[(1-phenyl-ethyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline

10

are excluded,

the tautomers, the stereoisomers and the salts thereof.

15 3. Compounds of general formula I according to claim 1,  
wherein

R<sub>a</sub> represents a 1-phenylethyl group or a phenyl group  
substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

20

R<sub>1</sub> represents a fluorine, chlorine or bromine atom, a  
methyl or ethynyl group and

R<sub>2</sub> denotes a hydrogen or fluorine atom,

25 one of the groups R<sub>b</sub> or R<sub>c</sub> represents a R<sub>3</sub>-(CH<sub>2</sub>)<sub>m</sub>-O group and the  
other group R<sub>b</sub> or R<sub>c</sub> represents a methoxy, cyclobutyloxy,  
cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy,  
cyclopentylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-  
3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or  
30 tetrahydropyranylmethoxy group, where

R<sub>3</sub> represents an N-(2-oxo-tetrahydrofuran-4-yl)-methylamino  
group,

35

an R<sub>4</sub>-O-CO-CH<sub>2</sub>-N-CH<sub>2</sub>CH<sub>2</sub>-OH group substituted at the  
methylene groups by one or two methyl groups, wherein

R<sub>4</sub> represents a C<sub>1-4</sub>-alkyl group,

or a 2-oxo-morpholin-4-yl group substituted by one or two methyl groups and

5

m represents the number 2, 3 or 4,

with the proviso that the compounds

10

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-(2-{N-(2-hydroxy-2-methyl-prop-1-yl)-N-[(ethoxycarbonyl)-  
methyl]-amino}-ethoxy)-quinazoline,

15 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

4-[(3-bromo-phenyl)amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-  
4-yl)-ethoxy]-7-methoxy-quinazoline,

20

4-[(3-bromo-phenyl)amino]-6-{2-[N-(2-oxo-tetrahydrofuran-  
4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

25 4-[(3-bromo-phenyl)amino]-6-(2-{N-(2-hydroxy-2-methyl-prop-  
1-yl)-N-[(ethoxycarbonyl)methyl]-amino}-ethoxy)-7-methoxy-  
quinazoline,

4-[(3-bromo-phenyl)amino]-6-[2-(3-methyl-2-oxo-morpholin-  
4-yl)ethoxy]-7-methoxy-quinazoline,

30

4-[(3-bromo-phenyl)amino]-6-[2-(5,5-dimethyl-2-oxo-morpholin-  
4-yl)ethoxy]-7-methoxy-quinazoline,

35 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclobutyloxy-quinazoline,

5 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopropylmethoxy-quinazoline,

10 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

15 4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentyloxy-quinazoline,

20 4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentylmethoxy-quinazoline,

25 4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline,

30 4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentylmethoxy-quinazoline,

(R)-4-[(1-phenyl-ethyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline,

35 4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclobutyloxy-quinazoline,

5 4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopropylmethoxy-quinazoline,

10 4-[(3-chloro-4-fluorophenyl) amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopentylmethoxy-quinazoline,

15 4-[(3-chloro-4-fluorophenyl) amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentyloxy-quinazoline,

20 4-[(3-chloro-4-fluorophenyl) amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentylmethoxy-quinazoline,

25 4-[(3-chloro-4-fluorophenyl) amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline,

30 4-[(3-chloro-4-fluorophenyl) amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentylmethoxy-quinazoline  
and

35 (R)-4-[(1-phenyl-ethyl) amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline

are excluded,

the tautomers, the stereoisomers and the salts thereof.

- 5 4. Compounds of general formula I according to claim 1,  
wherein

$R_a$  represents a 1-phenylethyl group or a phenyl group  
substituted by the groups  $R_1$  and  $R_2$ , where

10

$R_1$  denotes a fluorine, chlorine or bromine atom and

$R_2$  denotes a hydrogen or fluorine atom,

15

one of the groups  $R_b$  or  $R_c$  denotes a  $R_3-(CH_2)_m-O$  group and the  
other group  $R_b$  or  $R_c$  denotes a methoxy, cyclobutyloxy,  
cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy, cyclo-  
pentyloxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-  
yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or  
tetrahydropyranylmethoxy group, where

20

$R_3$  denotes an N-(2-oxo-tetrahydrofuran-4-yl)-methylamino  
group or a 2-oxo-morpholin-4-yl group substituted by one or  
two methyl groups and

25

$m$  represents the number 2, 3 or 4,

with the proviso that the compounds

30

4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

4-[(3-bromo-phenyl)amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-  
4-yl)-ethoxy]-7-methoxy-quinazoline,

35

4-[(3-bromo-phenyl)amino]-6-{2-[N-(2-oxo-tetrahydrofuran-  
4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

4-[(3-bromo-phenyl) amino]-6-[2-(3-methyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

5 4-[(3-bromo-phenyl) amino]-6-[2-(5,5-dimethyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

10 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclobutyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline,

15 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopropylmethoxy-quinazoline,

20 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-methoxy-quinazoline,

25 4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentyloxy-quinazoline,

30 4-[(3-chloro-4-fluorophenyl) amino]-6-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-7-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

35 4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentylmethoxy-quinazoline,

5 (R)-4-[(1-phenyl-ethyl)amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-methoxy-quinazoline,

10 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclobutyloxy-quinazoline,

15 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopropylmethoxy-quinazoline,

20 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-6-cyclopentylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-methoxy-quinazoline,

25 4-[(3-chloro-4-fluorophenyl)amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentyloxy-quinazoline,

30 4-[(3-chloro-4-fluorophenyl)amino]-7-{2-[N-(2-oxo-tetrahydro-furan-4-yl)-N-methyl-amino]-ethoxy}-6-cyclopentylmethoxy-quinazoline,

35 4-[(3-chloro-4-fluorophenyl)amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-methoxy-quinazoline,



4-[(3-chloro-4-fluorophenyl) amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentylmethoxy-quinazoline  
and

(R)-4-[(1-phenyl-ethyl) amino]-7-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-6-cyclopentyloxy-quinazoline

are excluded,

the tautomers, the stereoisomers and the salts thereof.

5. Compounds of general formula I according to claim 1,  
wherein

R<sub>a</sub> denotes a 1-phenylethyl, 3-bromophenyl or 3-chloro-4-fluorophenyl group,

R<sub>b</sub> denotes a R<sub>3</sub>-(CH<sub>2</sub>)<sub>m</sub>-O group, wherein

R<sub>3</sub> denotes a 2-oxo-morpholin-4-yl group substituted by one or two methyl groups and

m denotes the number 2 or 3,

and R<sub>c</sub> denotes a methoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, tetrahydrofuran-3-yloxy or tetrahydrofuranylmethoxy group, with the proviso that the  
compounds

4-[(3-bromo-phenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

4-[(3-bromo-phenyl) amino]-6-[2-(3-methyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

4-[(3-bromo-phenyl) amino]-6-[2-(5,5-dimethyl-2-oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

5 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclobutyloxy-quinazoline,

10 4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopropylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

15

4-[(3-chloro-4-fluorophenyl) amino]-6-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-7-cyclopentyloxy-quinazoline,

20 4-[(3-chloro-4-fluorophenyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline and

(R)-4-[(1-phenyl-ethyl) amino]-6-[3-(6,6-dimethyl-2-oxo-morpholin-4-yl)-propyloxy]-7-cyclopentyloxy-quinazoline

25 are excluded,

the tautomers, the stereoisomers and the salts thereof.

30 6. Compounds of general formula I according to claim 1, wherein

R<sub>a</sub> denotes a 3-chloro-4-fluorophenyl group,

35 R<sub>b</sub> denotes a cyclopentyloxy, cyclopropylmethoxy, cyclopentylmethoxy, tetrahydrofuran-3-yloxy or tetrahydrofuranylmethoxy group and

R<sub>c</sub> denotes a R<sub>3</sub>-(CH<sub>2</sub>)<sub>m</sub>-O group, wherein

R<sub>3</sub> denotes a 2-oxo-morpholin-4-yl group substituted by one or two methyl groups and

5

m denotes the number 2,

with the proviso that the compounds

10 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-[2-(6,6-dimethyl-2-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-6-cyclopentyloxy-quinazoline,

15

4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-6-cyclopropylmethoxy-quinazoline and

20 4-[(3-chloro-4-fluorophenyl)amino]-7-[2-(6,6-dimethyl-2-oxo-  
morpholin-4-yl)-ethoxy]-6-cyclopentylmethoxy-quinazoline,

are excluded,

the tautomers, the stereoisomers and the salts thereof.

25

7. The following compounds of general formula I according to  
claim 1:

30 (1) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentylmethoxy-  
7-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopentyloxy-  
7-[2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy]-  
quinazoline,

35

(3) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-  
7-[2-(2,2-dimethyl-6-oxo-morpholin-4-yl)-ethoxy]-quinazoline,

(4) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclobutyloxy-  
6-[3-(2,2-dimethyl-6-oxo-morpholin-4-yl)-propyloxy]-  
quinazoline,

5

(5) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-  
6-[3-(2,2-dimethyl-6-oxo-morpholin-4-yl)-propyloxy]-  
quinazoline,

10 (6) 4-[(3-chloro-4-fluorophenyl)amino]-6-cyclopropylmethoxy-  
7-{2-[N-(2-oxo-tetrahydrofuran-4-yl)-N-methyl-amino]-ethoxy}-  
quinazoline,

(7) 4-[(3-bromo-phenyl)amino]-6-[2-((S)-6-methyl-2-oxo-  
15 morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

(8) 4-[(3-bromo-phenyl)amino]-6-[2-((R)-6-methyl-2-oxo-  
morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

20 (9) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((R)-6-methyl-  
2-oxo-morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline,

(10) 4-[(3-chloro-4-fluorophenyl)amino]-6-[3-((R)-6-methyl-  
2-oxo-morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

25

(11) 4-[(R)-(1-phenyl-ethyl)amino]-6-[3-((S)-6-methyl-2-oxo-  
morpholin-4-yl)-propyloxy]-7-methoxy-quinazoline,

(12) 4-[(R)-(1-phenyl-ethyl)amino]-6-[2-((S)-6-methyl-2-oxo-  
30 morpholin-4-yl)-ethoxy]-7-methoxy-quinazoline and

(13) 4-[(3-chloro-4-fluorophenyl)amino]-6-[2-((S)-6-methyl-2-  
oxo-morpholin-4-yl)ethoxy]-7-methoxy-quinazoline,

35 the tautomers, the stereoisomers and the salts thereof.

8. Physiologically acceptable salts of the compounds according to at least one of claims 1 to 7 with inorganic or organic acids or bases.

- 5 9. Pharmaceutical compositions containing a compound according to at least one of claims 1 to 7 or a physiologically acceptable salt according to claim 8 optionally together with one or more inert carriers and/or diluents.
- 10 10. Use of a compound according to at least one of claims 1 to 8 for preparing a pharmaceutical composition which is suitable for treating benign or malignant tumours, for preventing and treating diseases of the airways and lungs, for treating polyps, diseases of the gastrointestinal tract, the bile duct and gall bladder as well as the kidneys and skin.
- 15

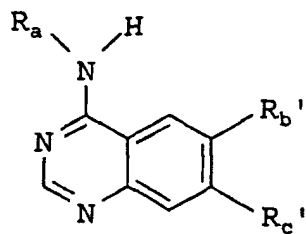
11. Process for preparing a pharmaceutical composition according to claim 9, characterised in that a compound according to at least one of claims 1 to 8 is incorporated in one or more inert carriers and/or diluents by a non-chemical method.

20

12. Process for preparing the compounds of general formula I according to claims 1 to 8, characterised in that

25

a) a compound of general formula



, (II)

30

wherein

R<sub>a</sub> is defined as in claims 1 to 7,

one of the groups  $R_b'$  or  $R_c'$  represents a methoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy or cyclopentylmethoxy group and the other group  $R_b'$  or  $R_c'$  represents a  $Z_1-(CH_2)_m-O$  group,

5 wherein

$m$  is defined as in claims 1 to 7 and  $Z_1$  denotes a leaving group,

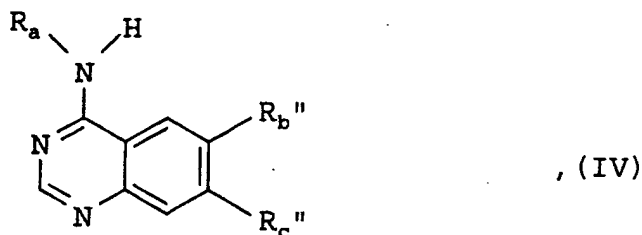
10 is reacted with a compound of general formula



wherein

15  $R_3$  is defined as in claims 1 to 7, or

b) a compound of general formula



20

optionally formed in the reaction mixture wherein

$R_a$  is defined as in claims 1 to 7,

25 one of the groups  $R_b''$  or  $R_c''$  represents a methoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy or cyclopentylmethoxy group and the other group  $R_b''$  or  $R_c''$  represents a  $R_3'-(CH_2)_m-O$  group wherein

30

$m$  is defined as in claims 1 to 7 and

$R_3'$  denotes an  $R_4-O-CO-CH_2-N-CH_2CH_2-OH$  group substituted at the methylene groups by one or two methyl or ethyl groups, wherein

$R_4$  represents a hydrogen atom or a  $C_{1-4}$ -alkyl group,

is cyclised and

5

if necessary any protecting group used during the above reactions is cleaved again and/or

if desired a compound of general formula I thus obtained is  
10 resolved into its stereoisomers and/or

a compound of general formula I thus obtained is converted into the salts thereof, more particularly, for pharmaceutical use, into the physiologically acceptable salts thereof.

Fetherstonhaugh & Co.  
Ottawa, Canada  
Patent Agents